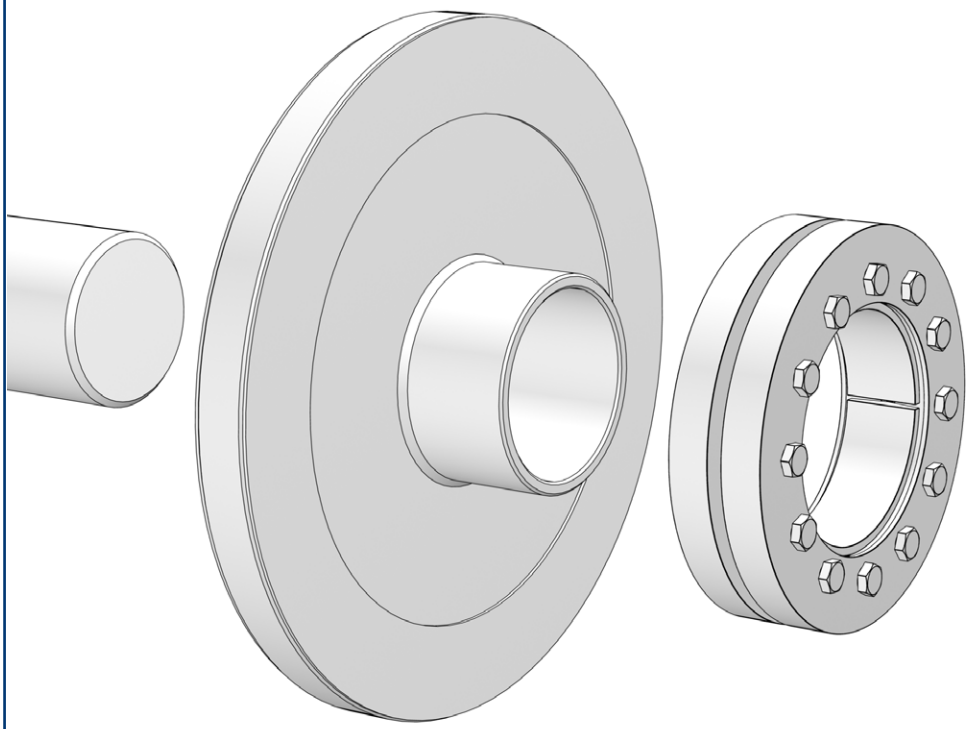
EN
07.2020

Industrievertretung Miebach GmbH
Phone +49 2206 1424 · info@iv-miebach.de

Shrink Discs, 3-part
RINGFEDER® RfN 4051, RfN 4061, RfN 4071, RfN 4073, RfN 4091

Assembly, Disassembly, Re-Assembly



including
Stainless Steel Designs



RfN 4051



RfN 4061



RfN 4071



RfN 4073



RfN 4091

Safety instructions

Rotating machine parts may injure operators and service staff! Therefore:

- Switch off the drive before assembly work.
- Safeguard the machine against accidental switch-on.
- Mount all covers and protection devices before switching on the machine.
- RINGFEDER® products may only be mounted by specialist staff and for suitable applications.

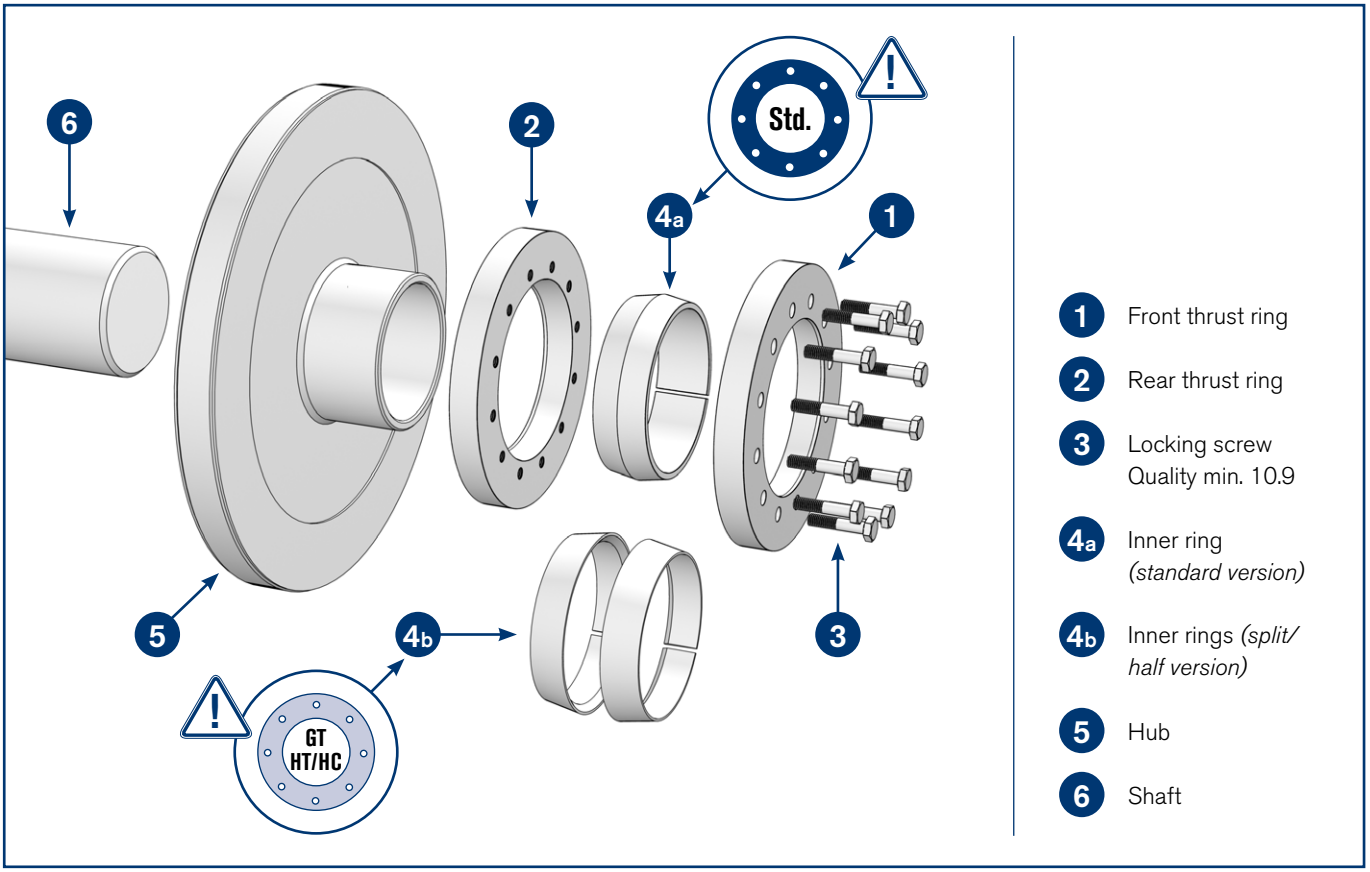
Attention

- Please read these instructions through carefully.
- In the event of infringement of these notes all claims of liability will become void.
- RINGFEDER POWER TRANSMISSION reserves the right to technical changes to improve the product.
- RINGFEDER® Shrink Discs are accepted state of the art.

If you experience problems or have any questions, our technical and service staff will be happy to assist you. See the reverse of these instructions for the corresponding contact information.

Used Lubricants

Designation	CAS-Number (RoHS)
Molykote „G Rapid Plus“ *or comparable lubricant (μ = 0,05)*	**1305-62-0**



Legend



Assembly



Disassembly



Re-Assembly



Cleaning



Oil hub and shaft lightly, if necessary *(do not use oil containing MoS2).*



only standard version



only split/half version



Repeat the described procedure as many times as specified.



Grease marked surfaces with Molykote



Check for permissible peak-to-valley height.



Loosen bolts slightly

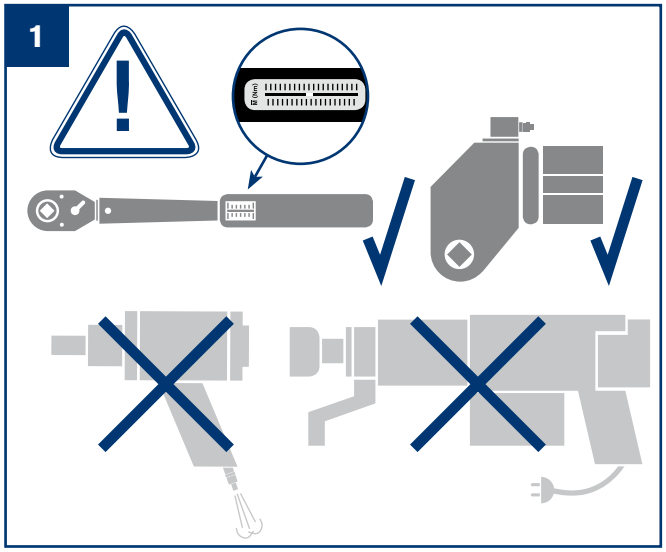


Attention!
Absolutely observe!

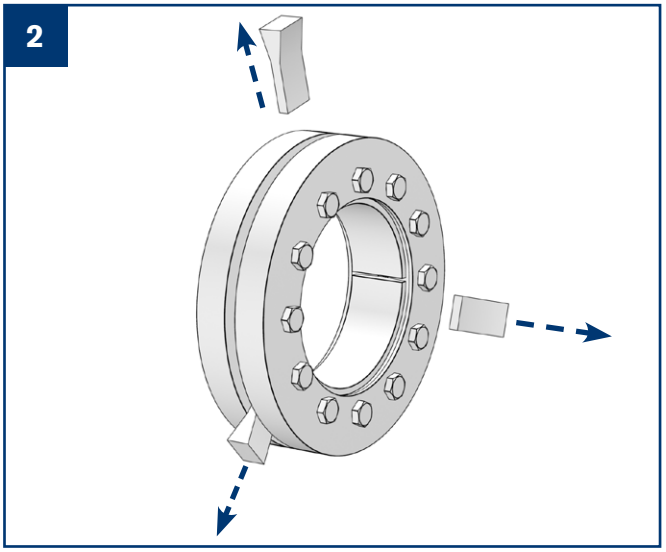


Valid data on the required tightening torque can be found in the Product Paper & Tech Paper "Shrink Discs" or on our website. Please check whether the machinery manufacturer has provided discrepant tightening torque values.

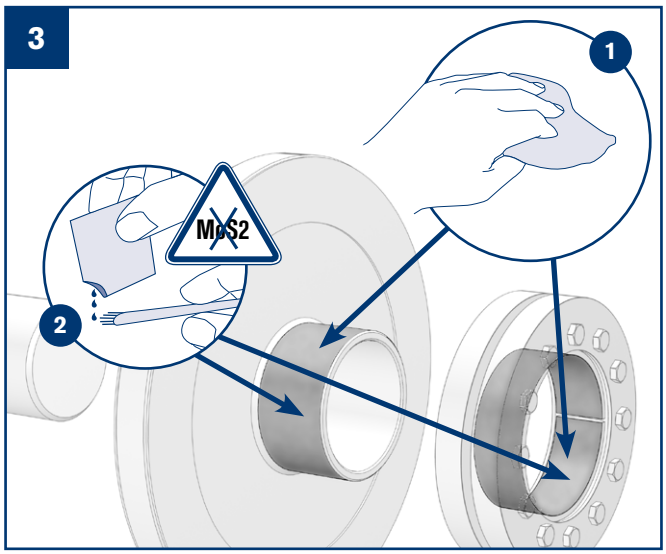
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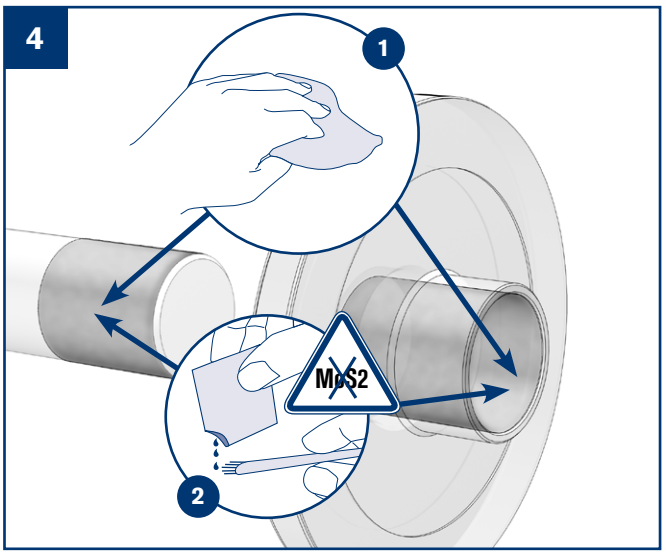
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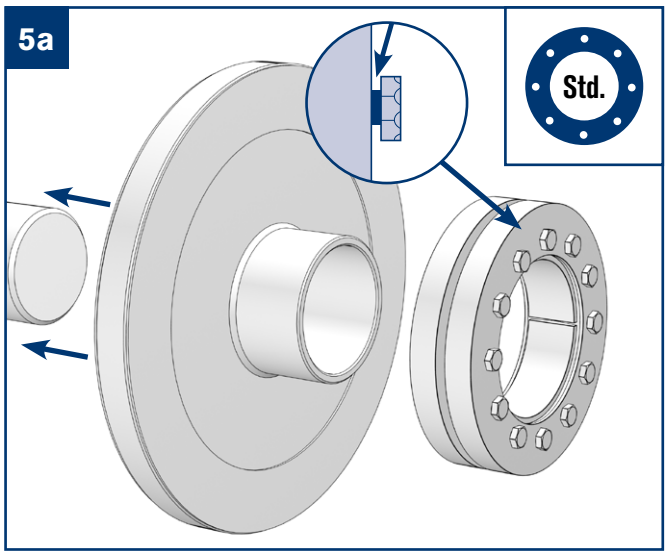
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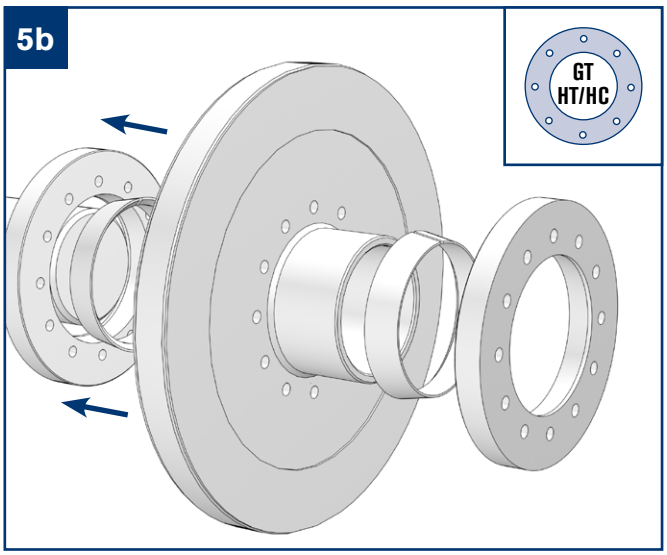
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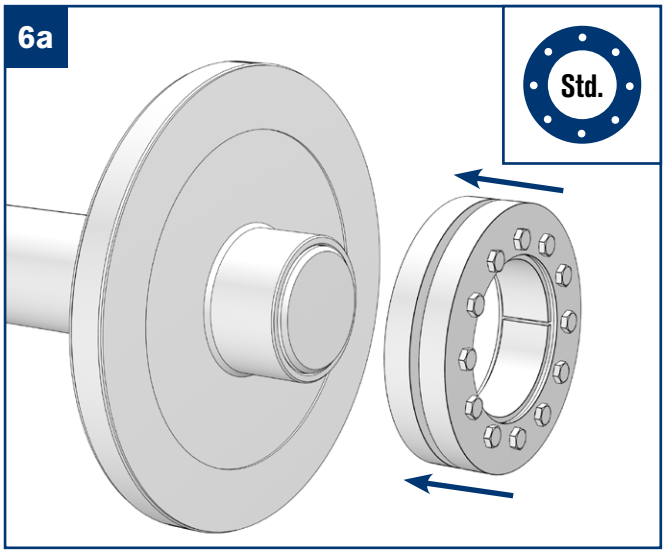
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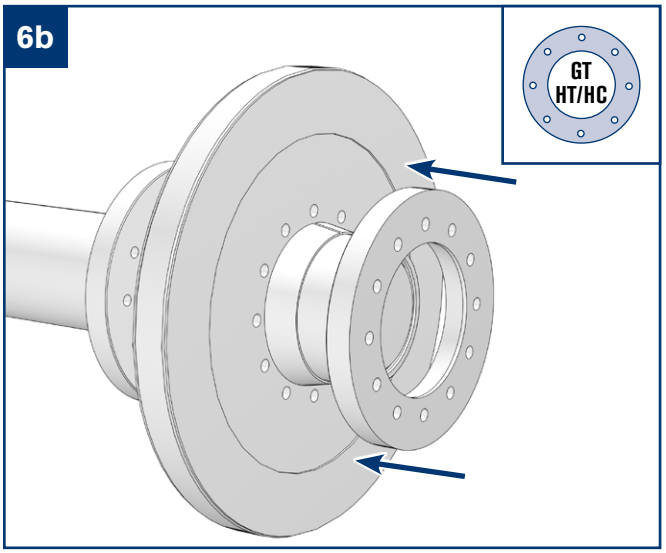
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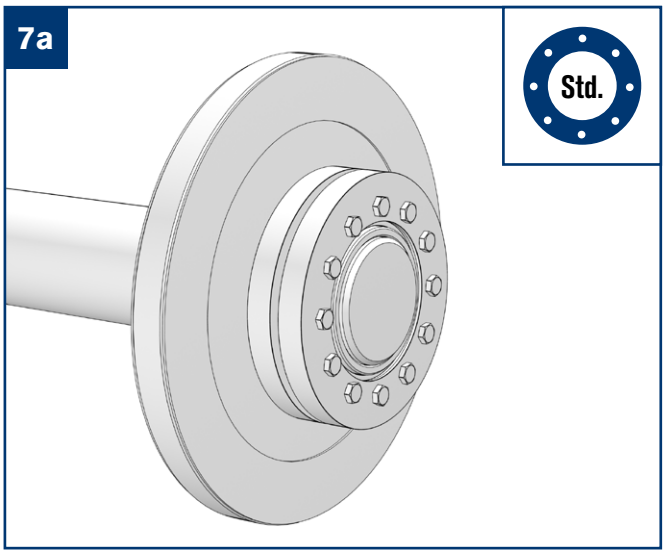
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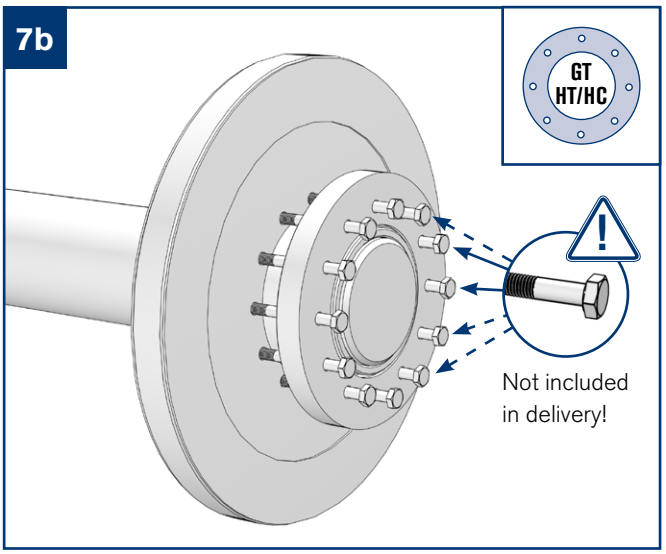
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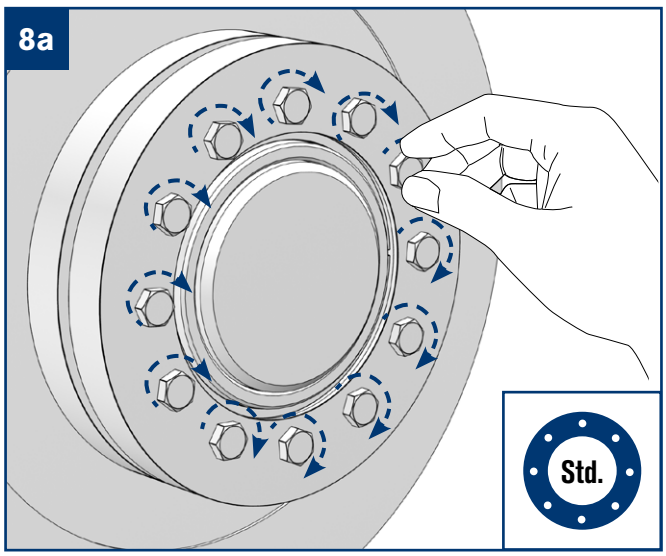
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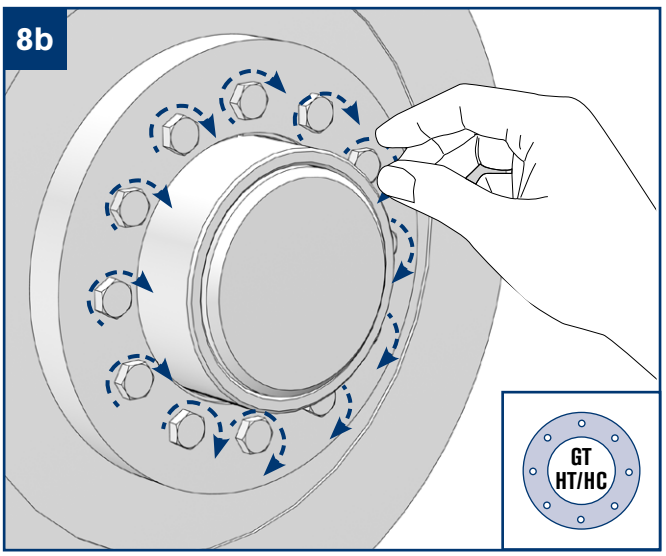
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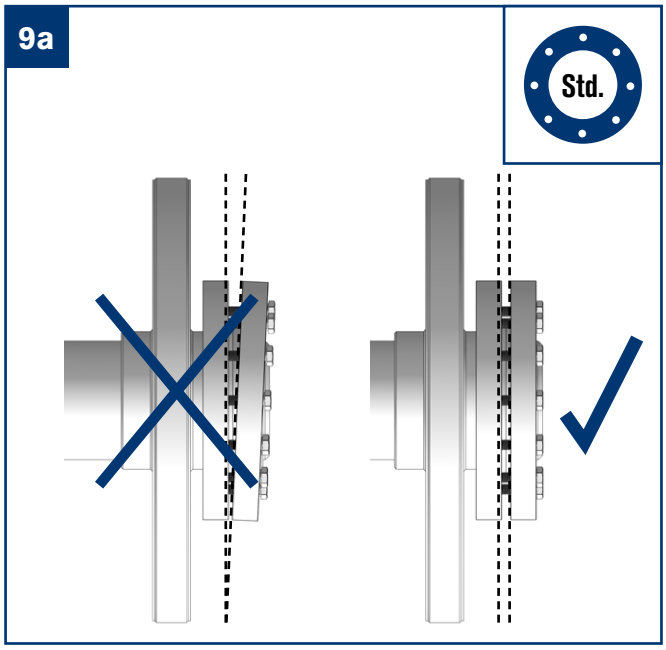


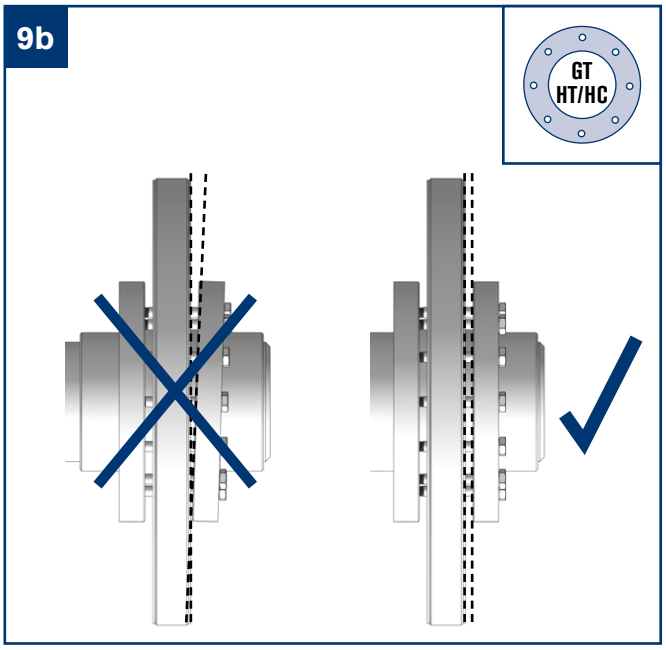
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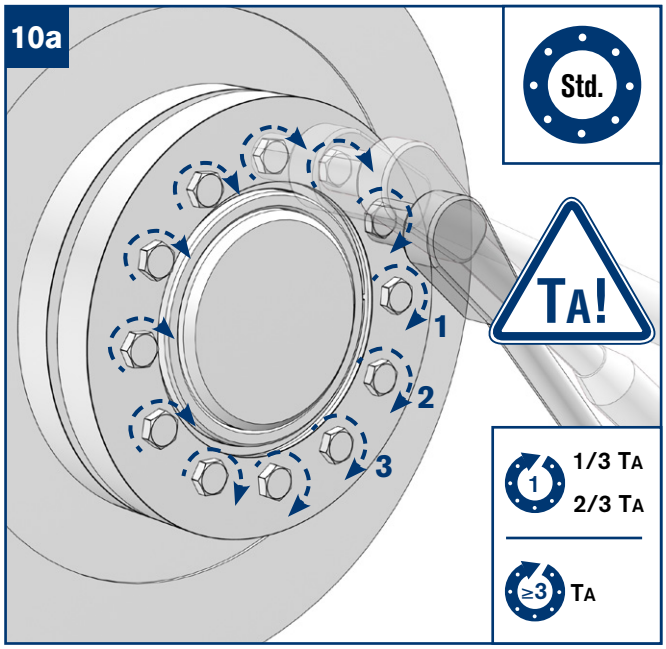


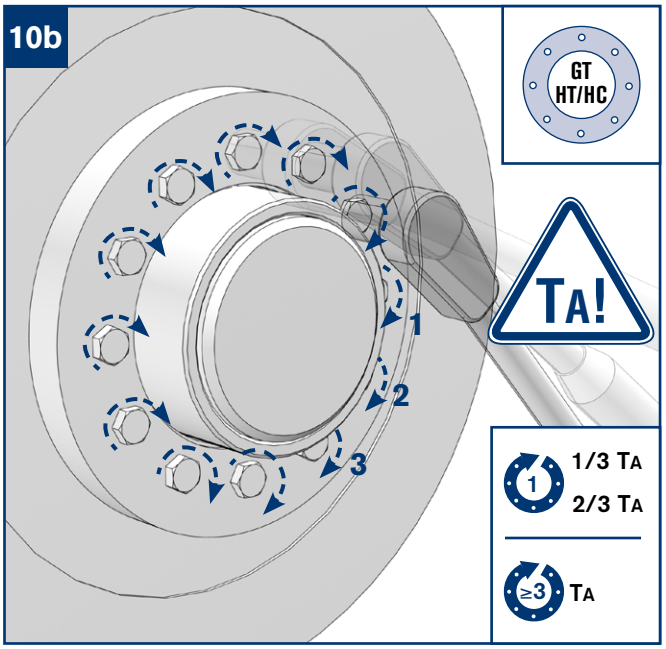
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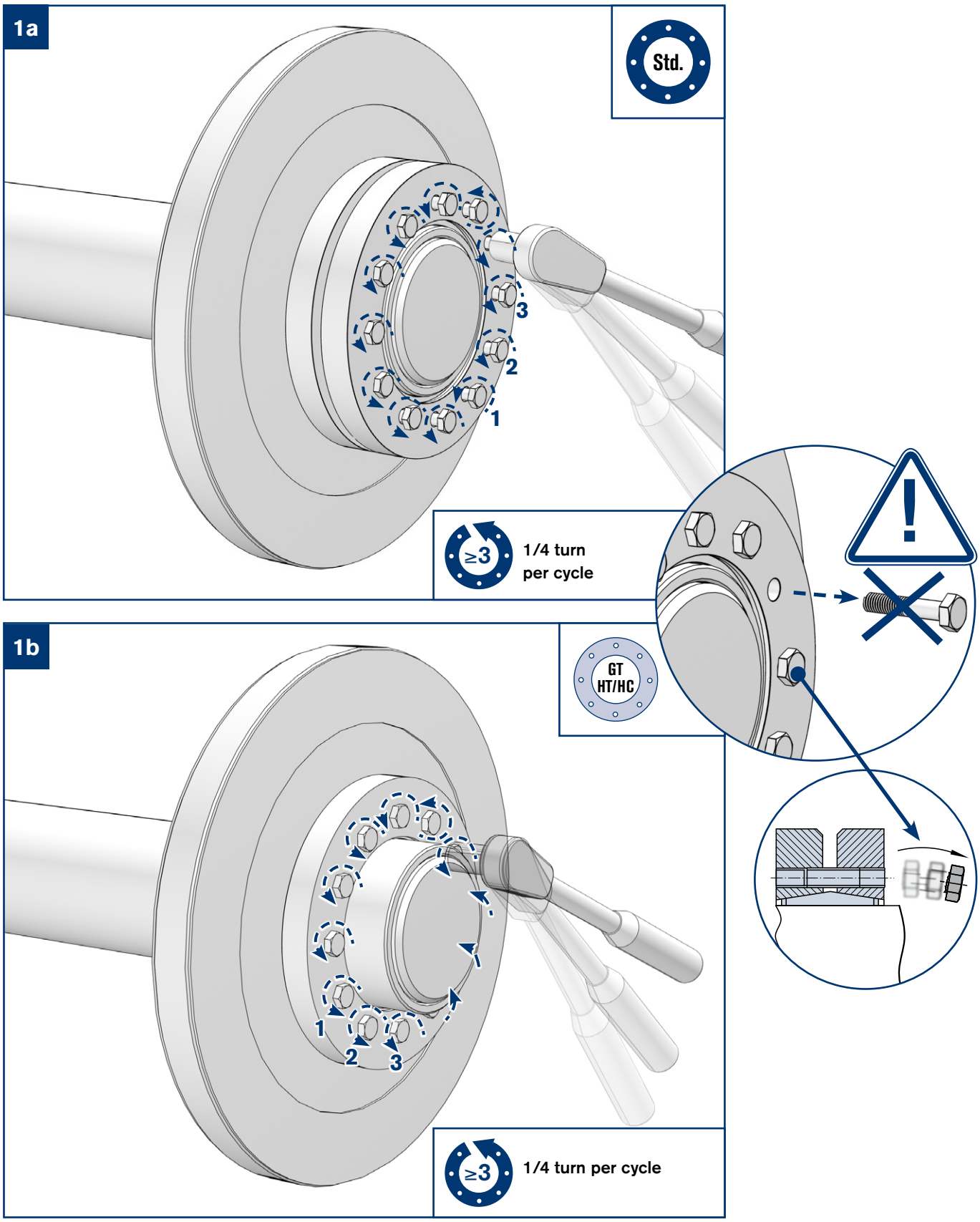



9a
Std.

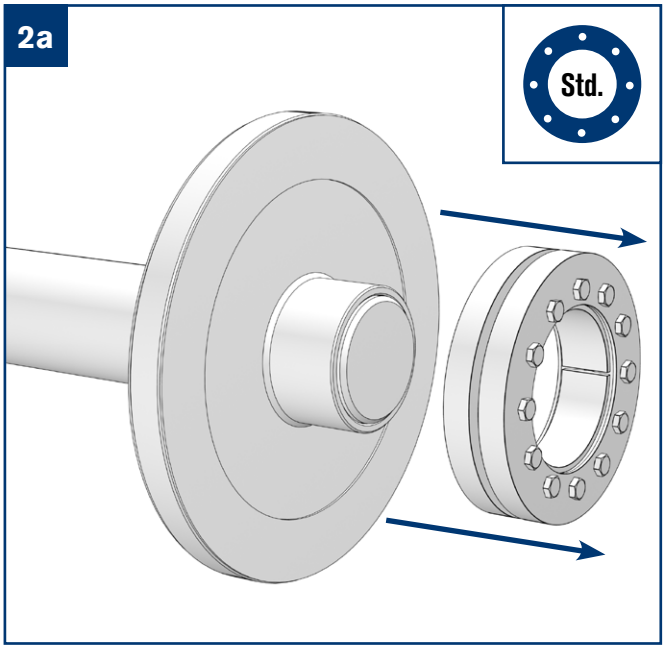

9b
GT
HT/HC


10a
Std.
TA!
1
2
3
1/3 TA
2/3 TA
≥3
TA

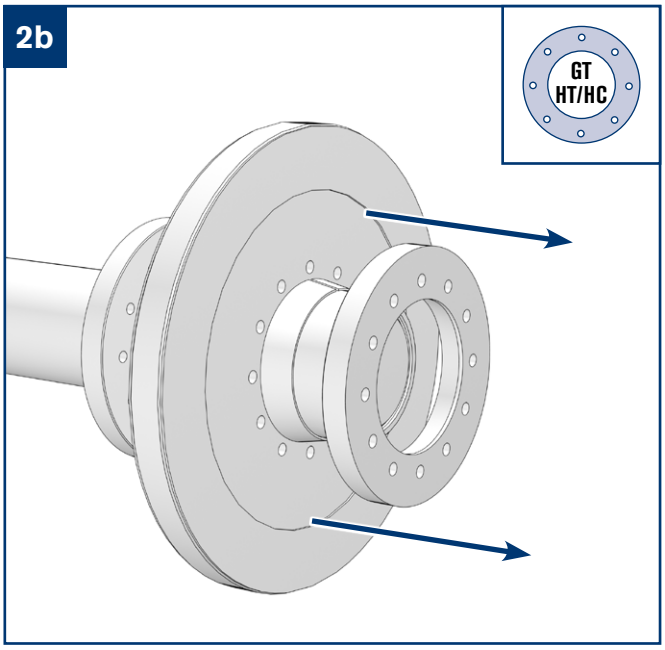

10b
GT
HT/HC
TA!
1
2
3
1/3 TA
2/3 TA
≥3
TA


1a
Std.
3
2
1
≥3
1/4 turn
per cycle
1b
GT
HT/HC
1
2
3
≥3
1/4 turn per cycle

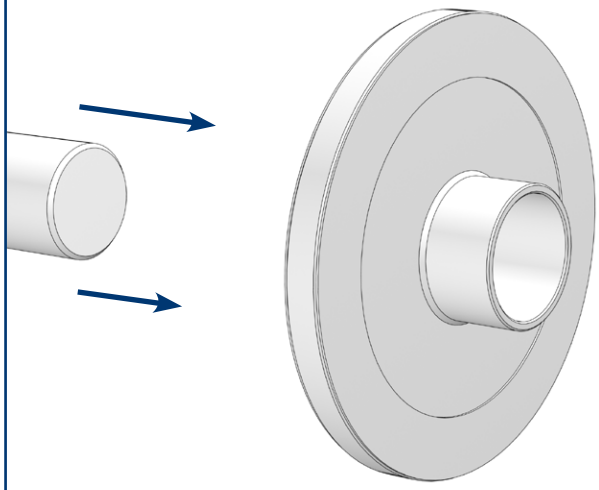
2a



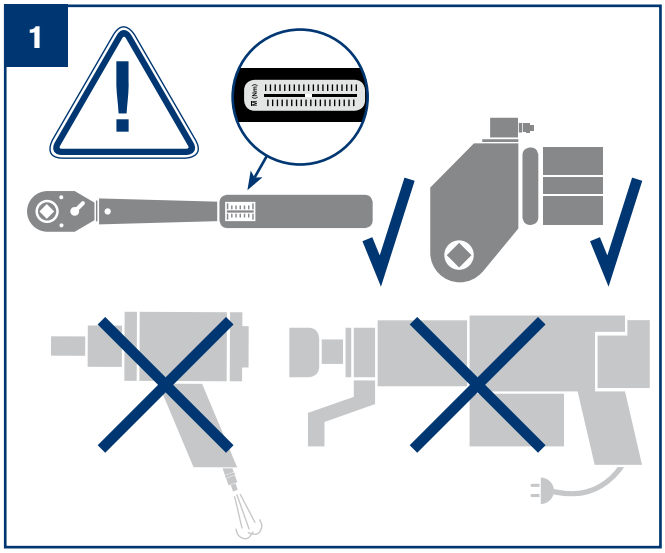
2b



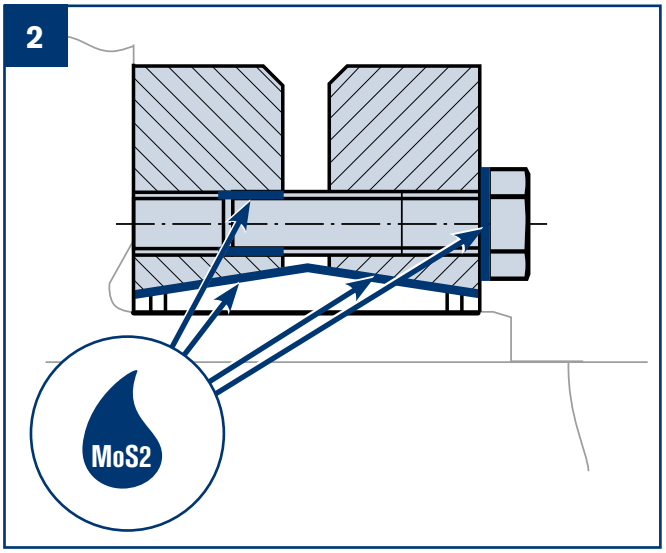
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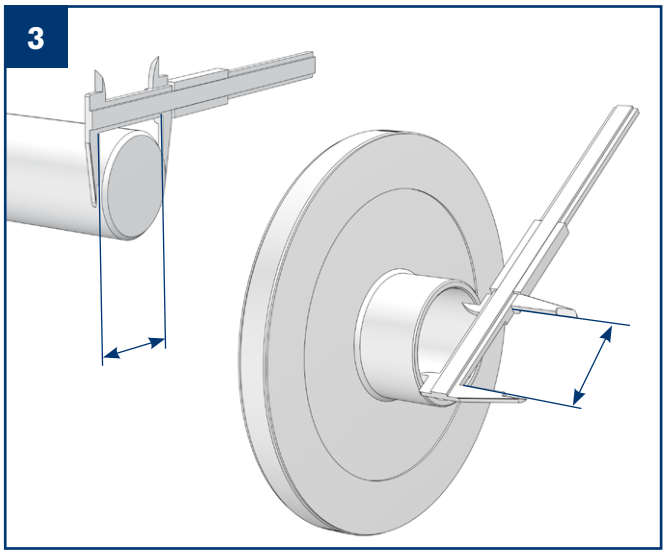
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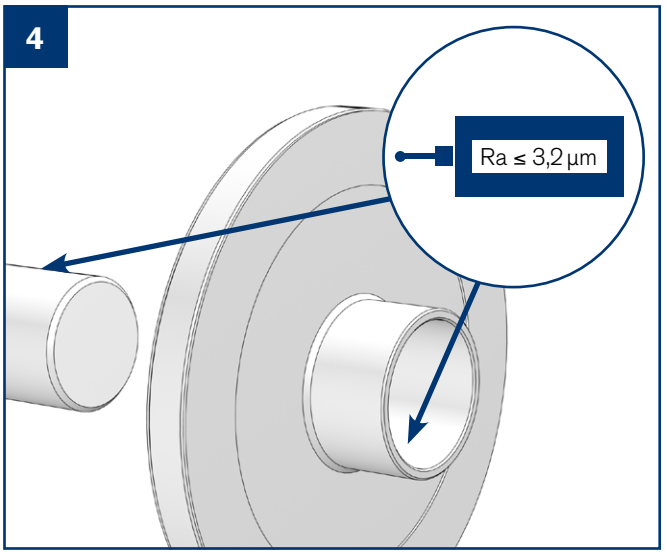
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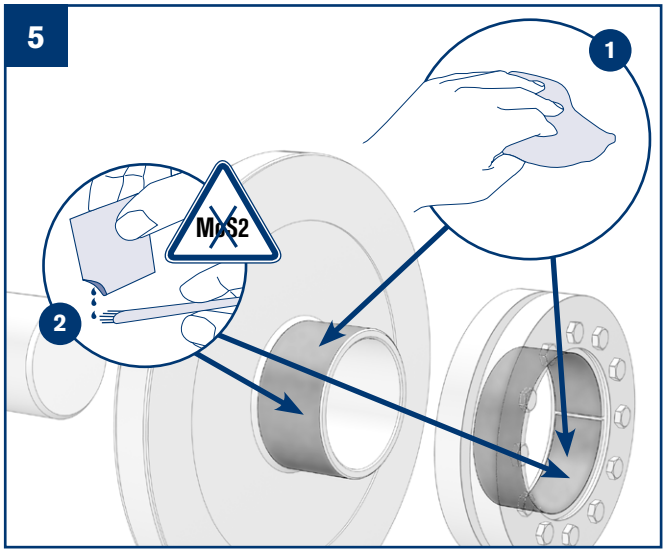
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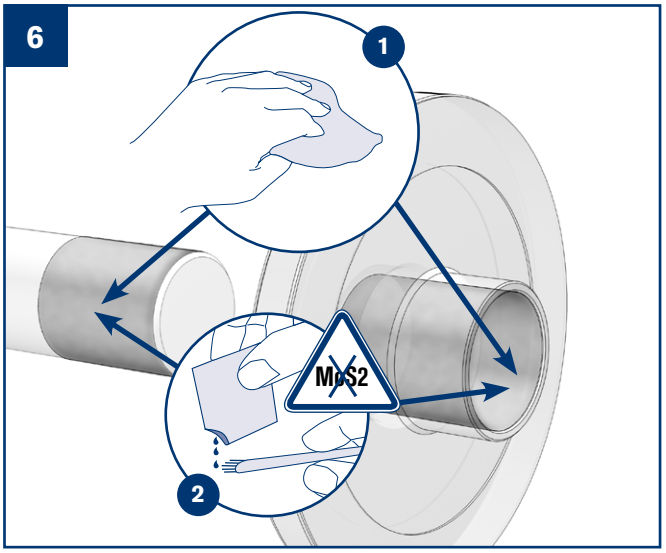
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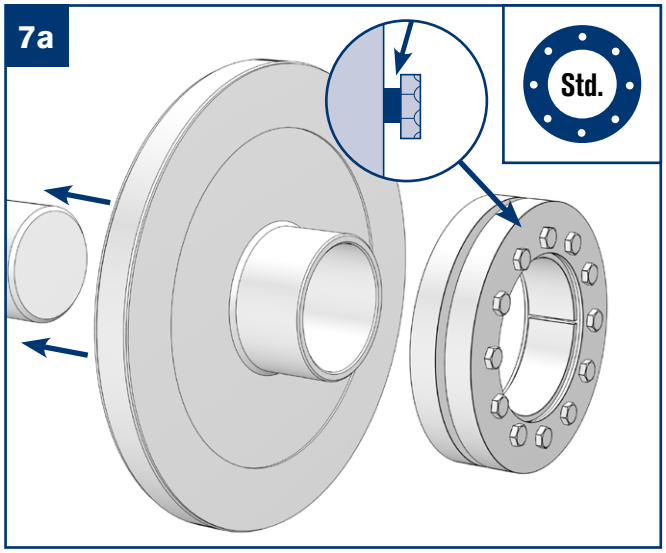
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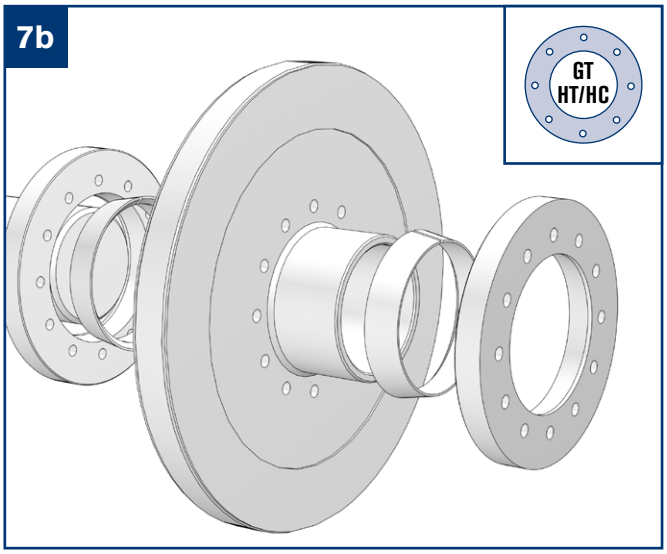
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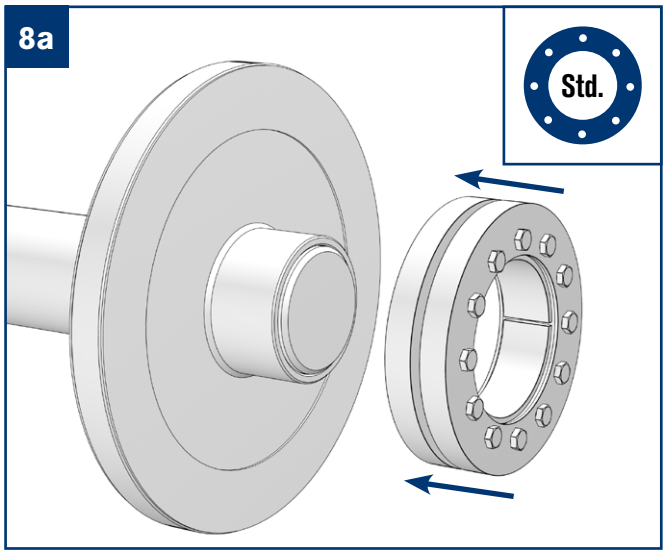
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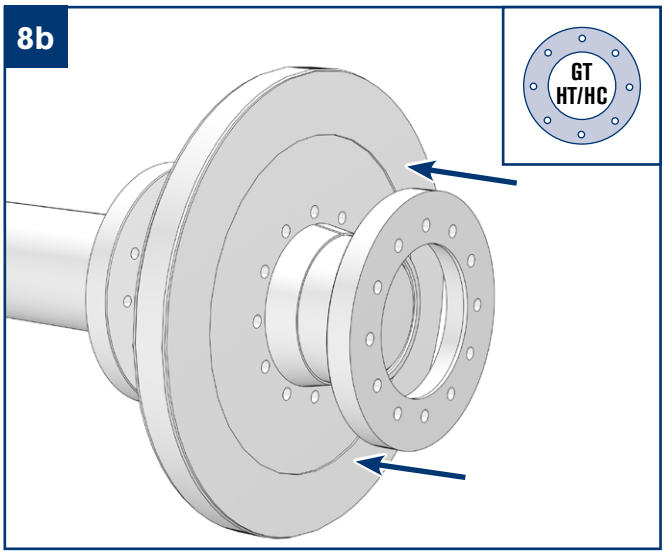
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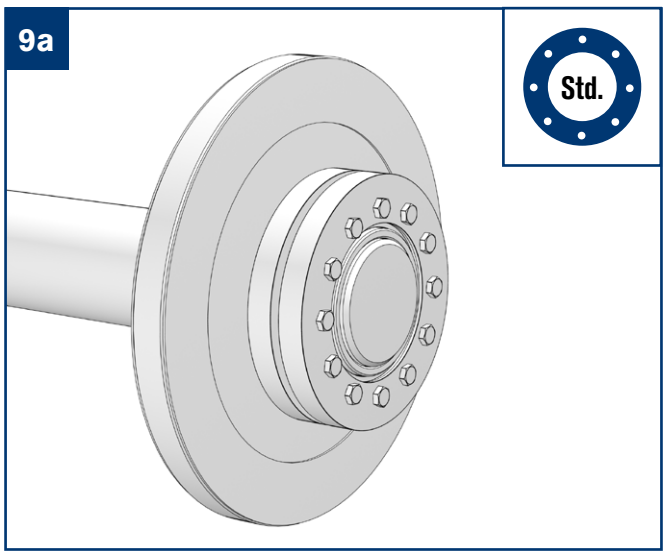
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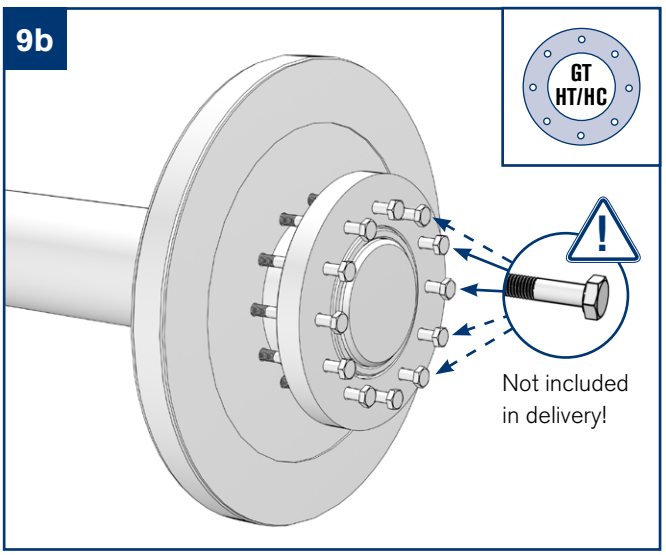
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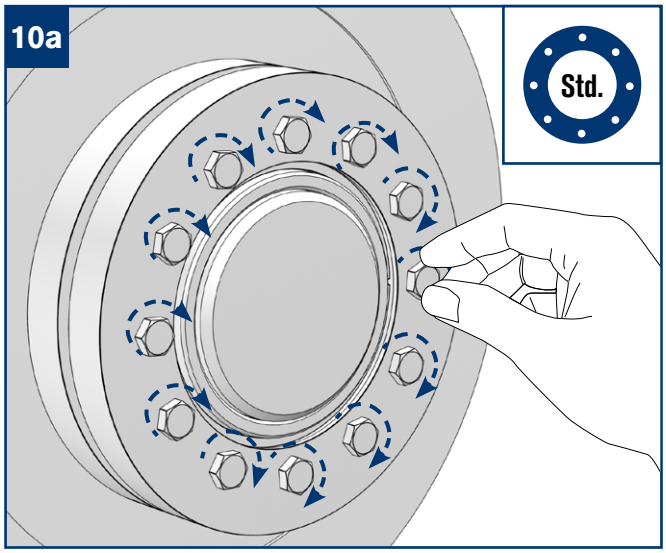


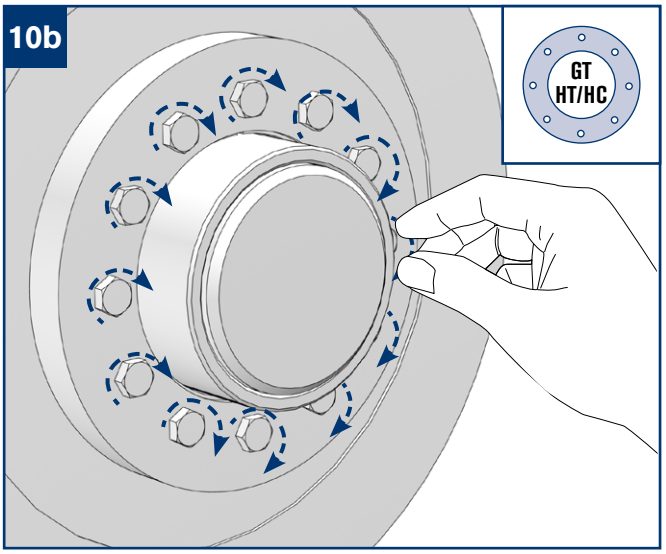
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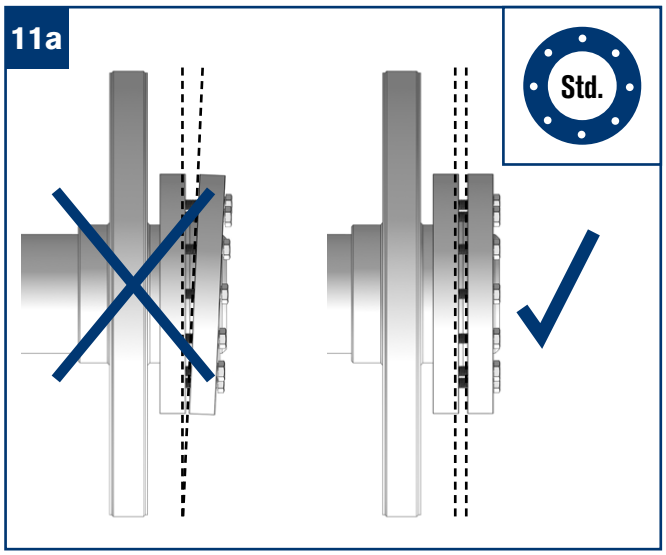


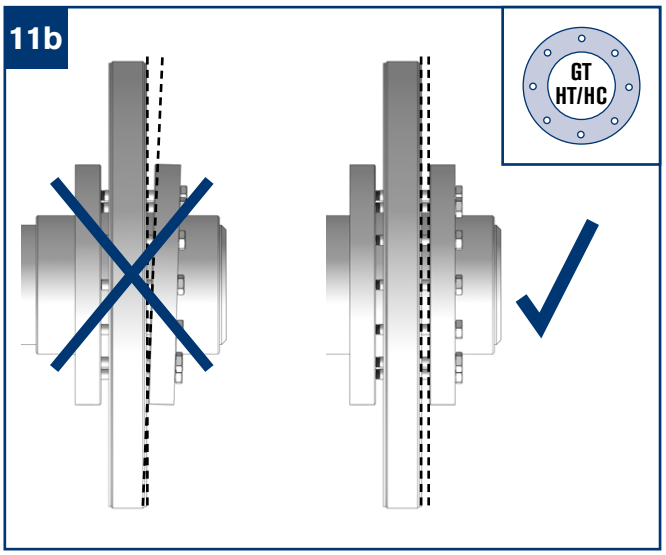
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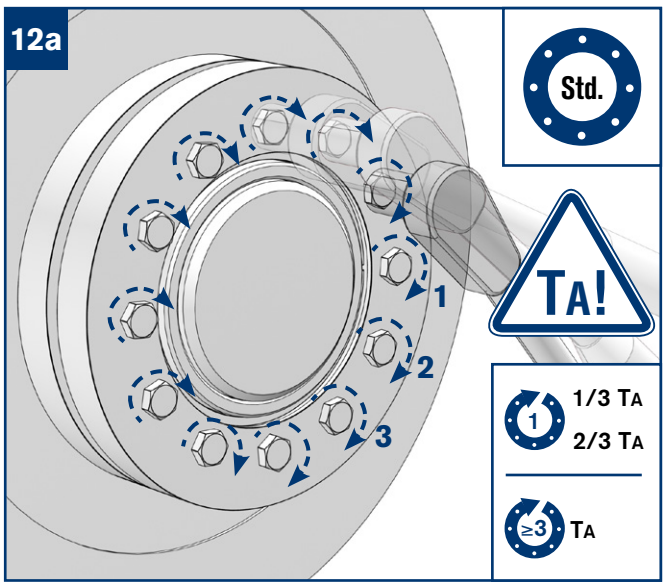


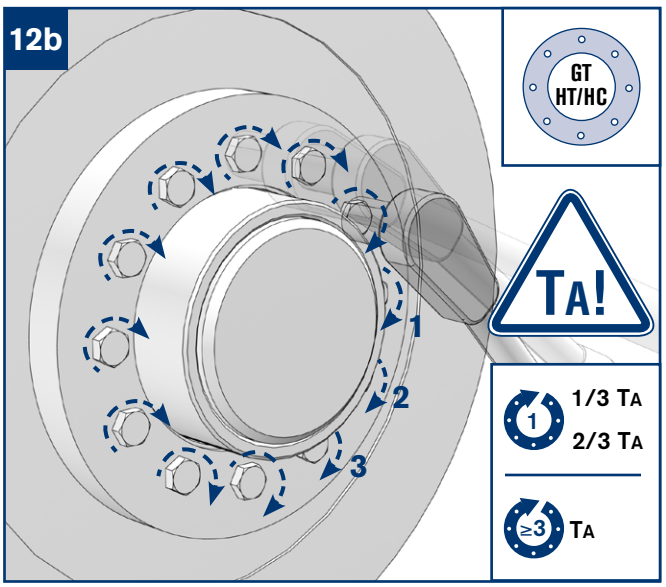

10a
Std.


10b
GT
HT/HC


11a
Std.


11b
GT
HT/HC


12a
Std.
TA!
1
2
3
1/3 TA
2/3 TA
≥3
TA


12b
GT
HT/HC
TA!
1
2
3
1/3 TA
2/3 TA
≥3
TA

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