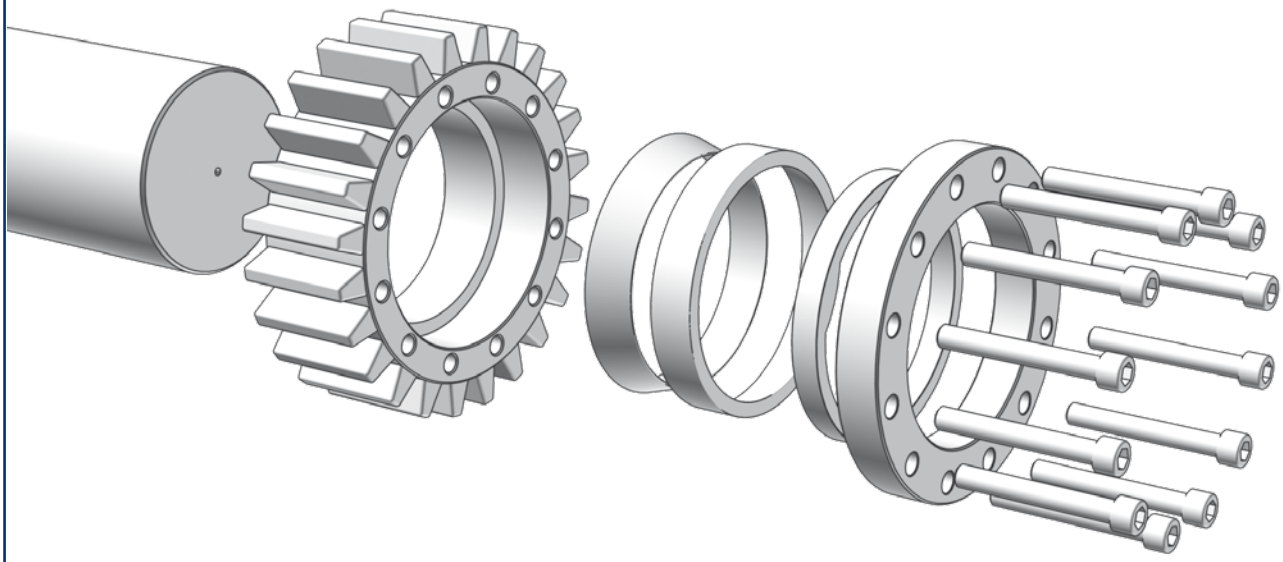
EN
01.2023

Industrievertretung Miebach GmbH
Phone +49 2206 1424 · info@iv-miebach.de

Locking Elements
RINGFEDER® RfN 8006

Assembly, Disassembly, Re-Assembly





RfN 8006 solid



RfN 8006 slit

Safety instructions

Rotating machine parts may injure operators and service staff! Therefore:

- Switch off the drive before assembly work.
- Safeguard the machine against accidental switch-on.
- Mount all covers and protection devices before switching on the machine.
- RINGFEDER® products may only be mounted by specialist staff and for suitable applications.

Attention

- Please read these instructions through carefully.
- In the event of infringement of these notes all claims of liability will become void.
- RINGFEDER POWER TRANSMISSION reserves the right to technical changes to improve the product.
- RINGFEDER® Locking Elements are accepted state of the art.

If you experience problems or have any questions, our technical and service staff will be happy to assist you. See the reverse of these instructions for the corresponding contact information.

Used Lubricants

Designation
Shell Omala 220 Gear / Bearing oil *r comparable lubricant (μ = 0,05)*

Legend


Assembly

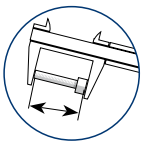

Disassembly


Re-Assembly


Cleaning



Oil hub and shaft lightly, if necessary *(do not use oil containing MoS2).*


Check screw for deformation and replace, if necessary.



Repeat the described procedure cross-wise the specified number of times.



Repeat the described procedure as many times as specified.


Check for permissible peak-to-valley height.


Attention! Absolutely observe!



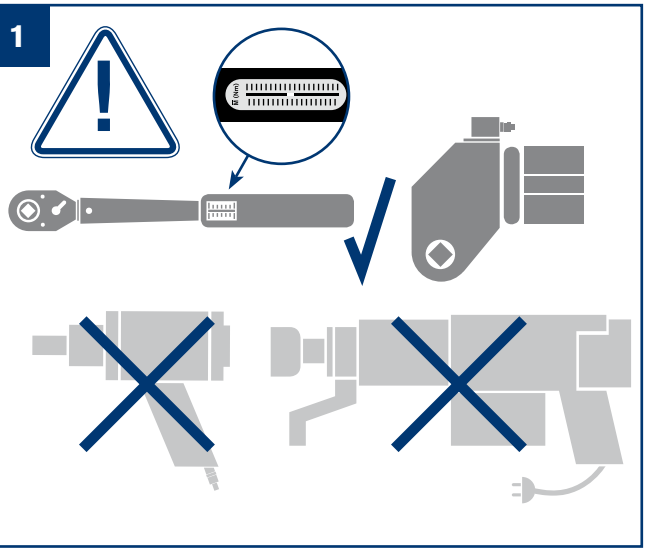
Valid data on the required tightening torque can be found in the Product Paper & Tech Paper "Locking Elements" or on our website. Please check whether the machinery manufacturer has provided discrepant tightening torque values.


Component without undercut

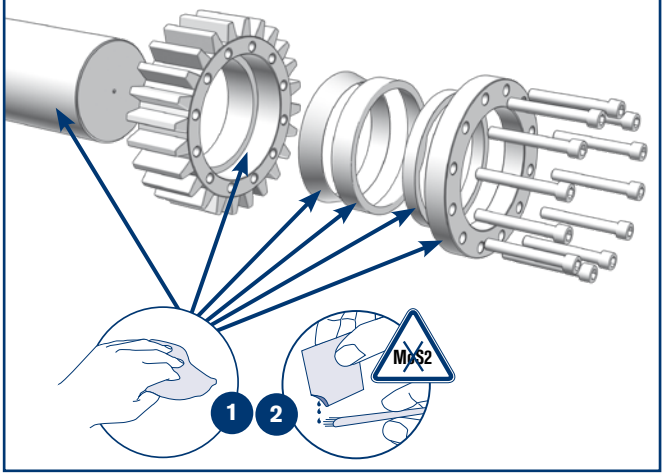

Component with undercut


Installation of additional locking elements

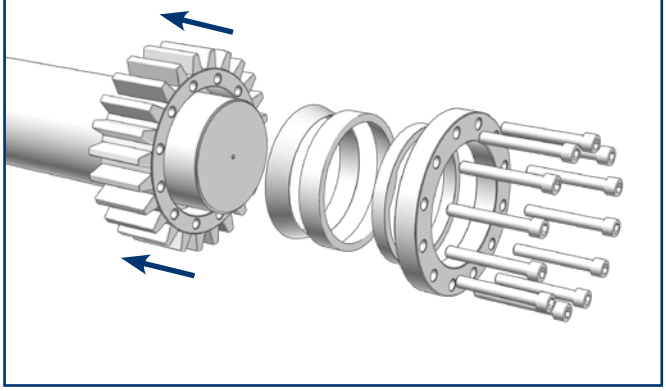
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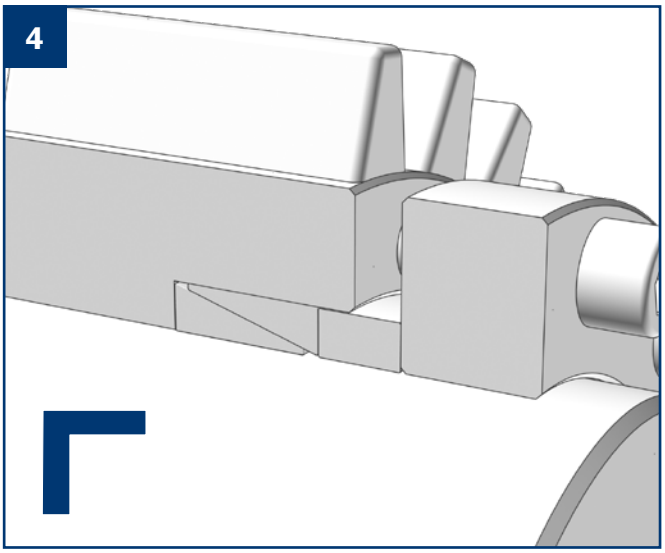
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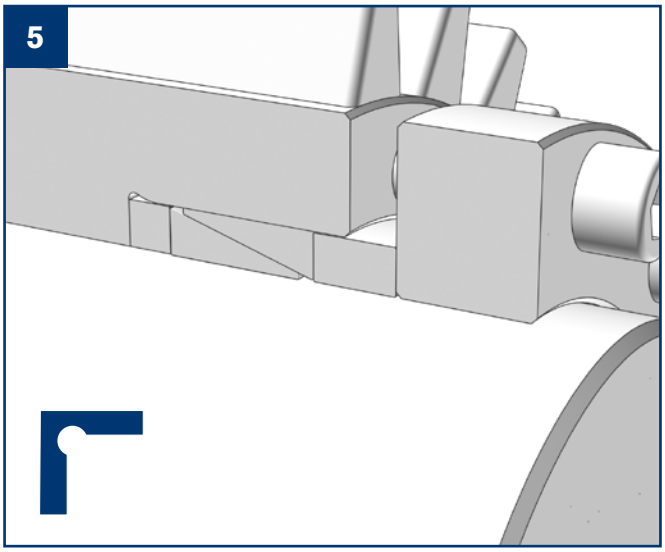
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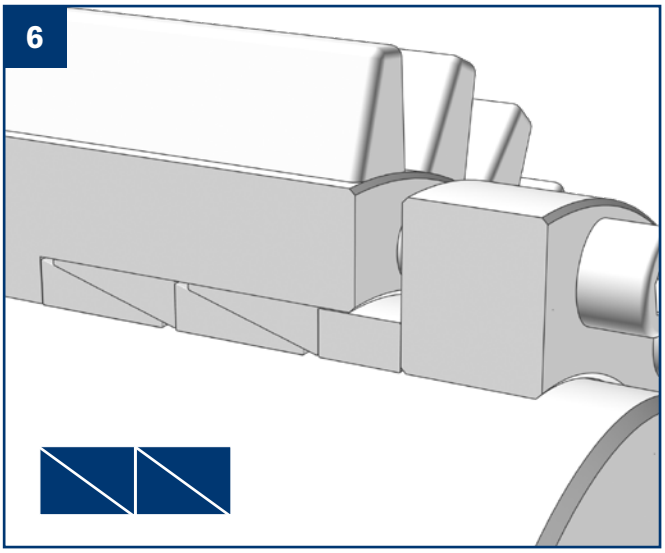
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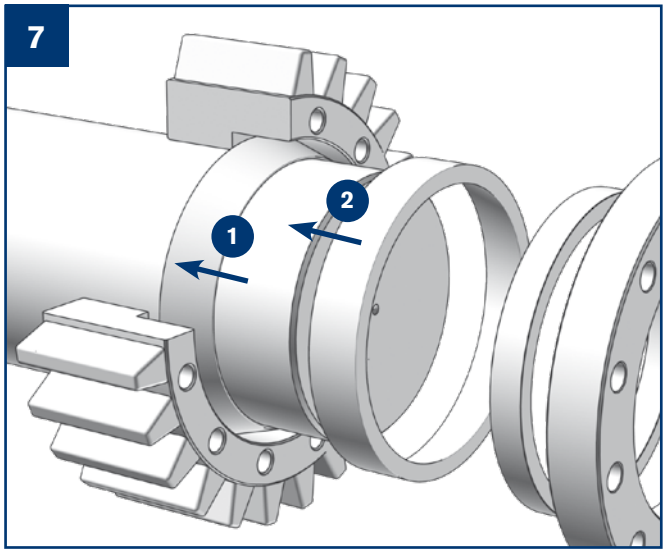
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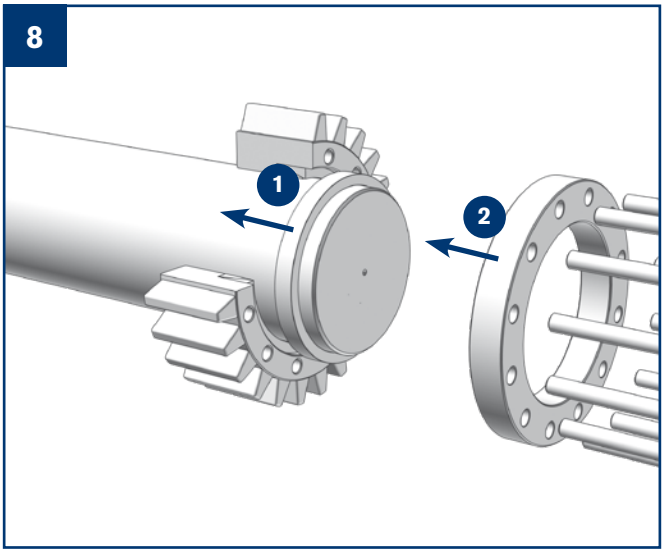
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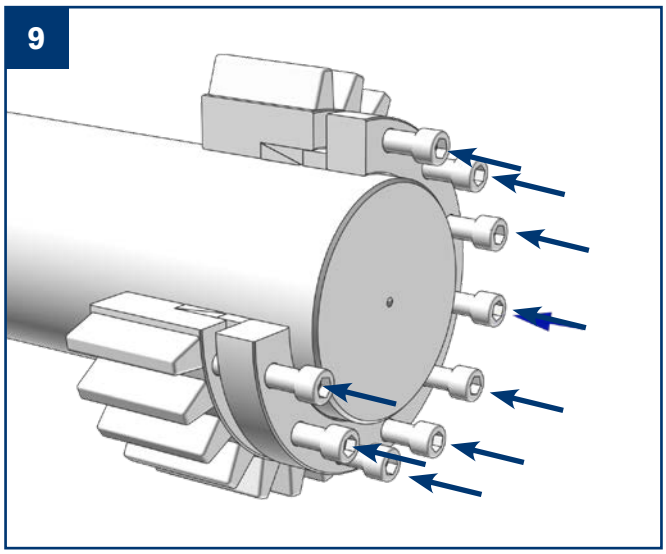
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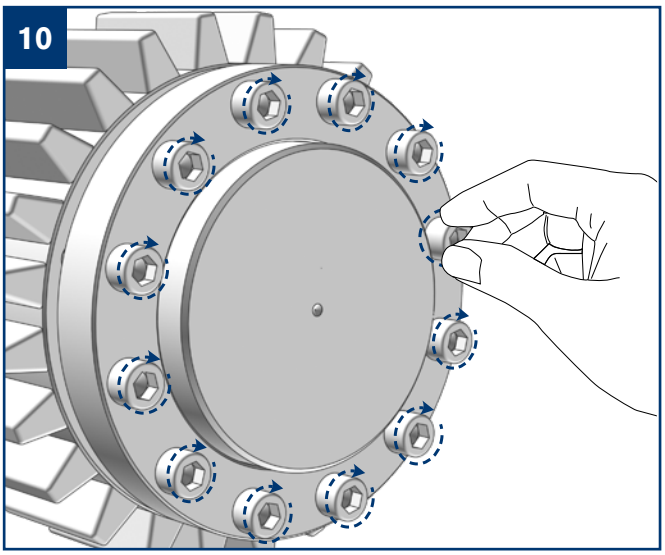
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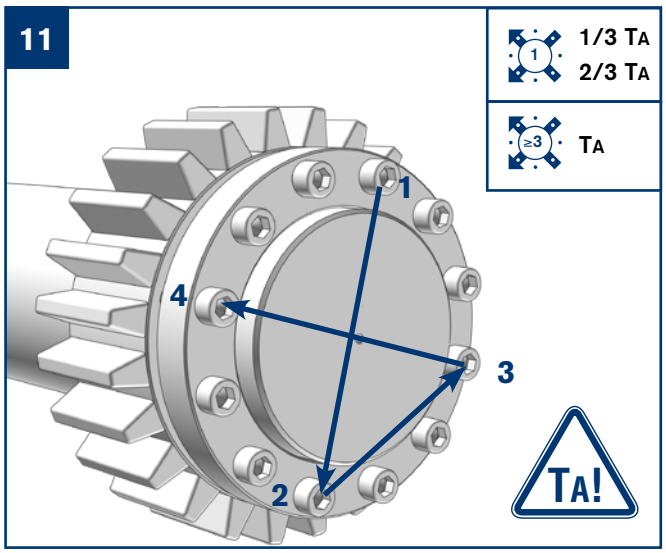
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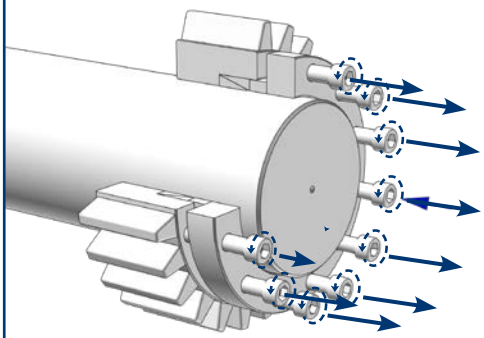
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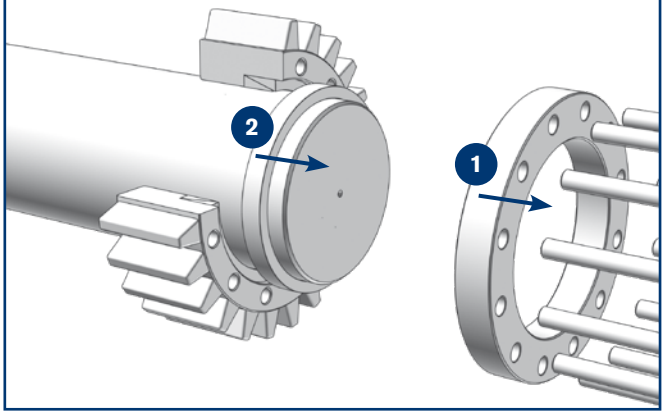
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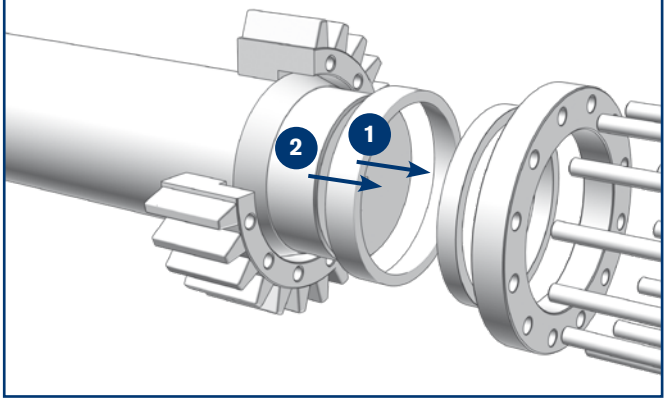
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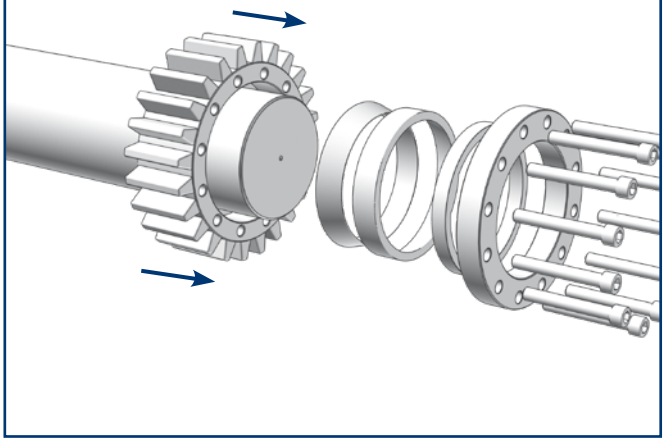
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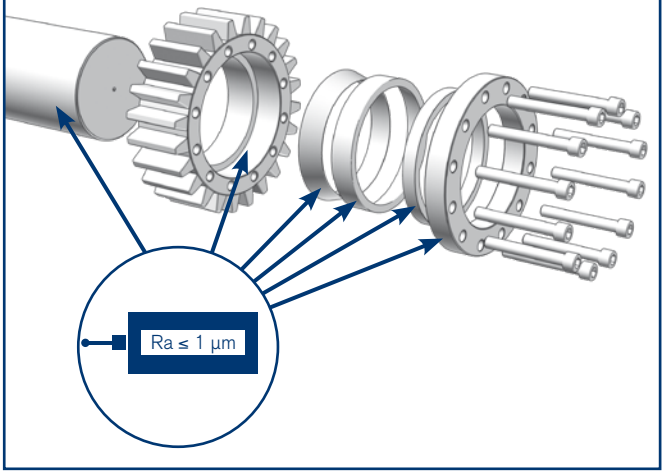
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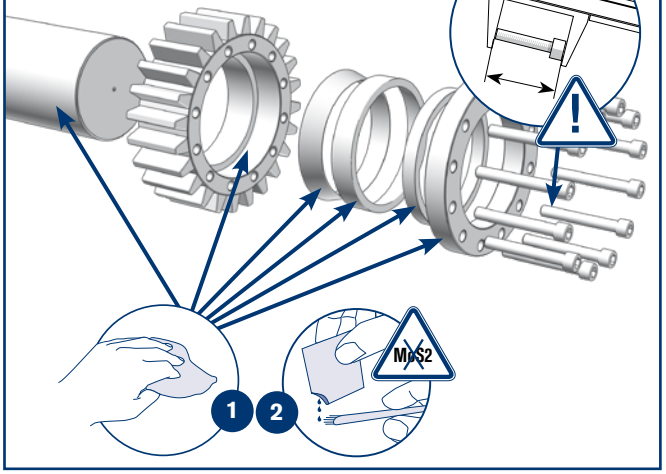
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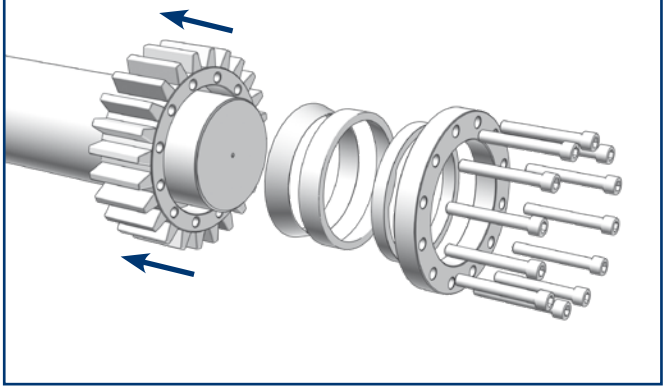
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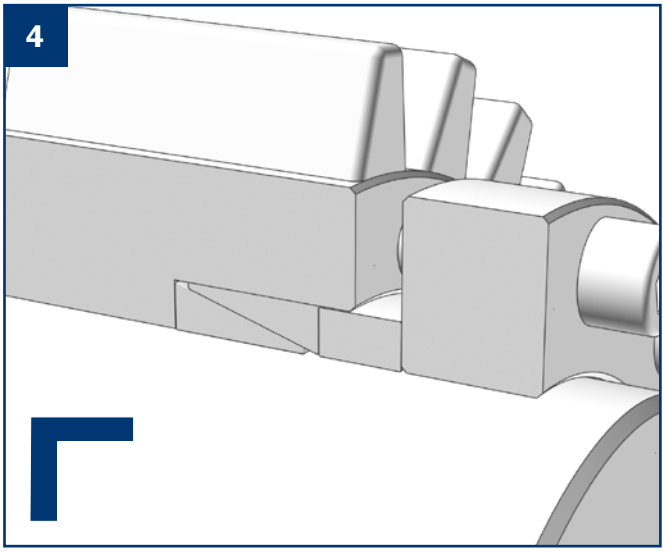
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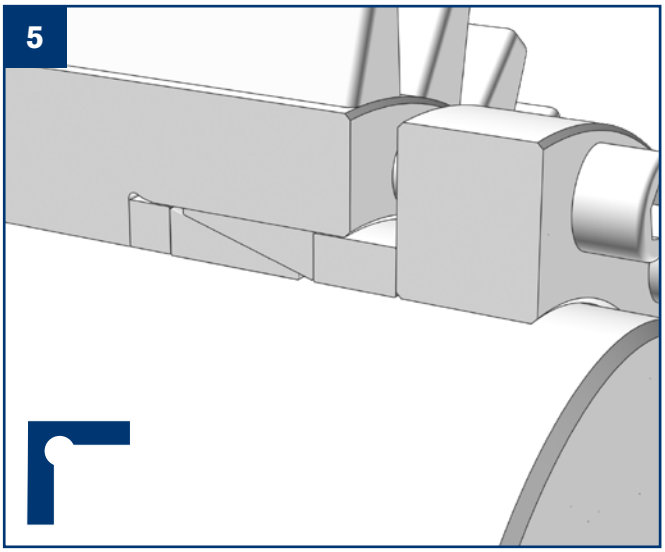
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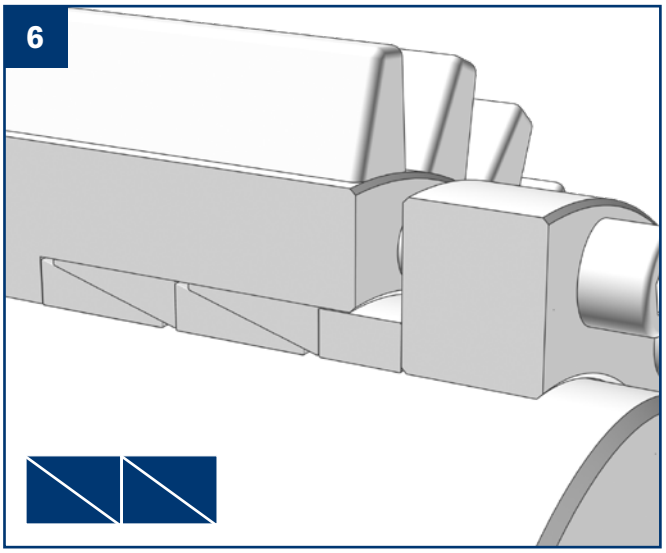
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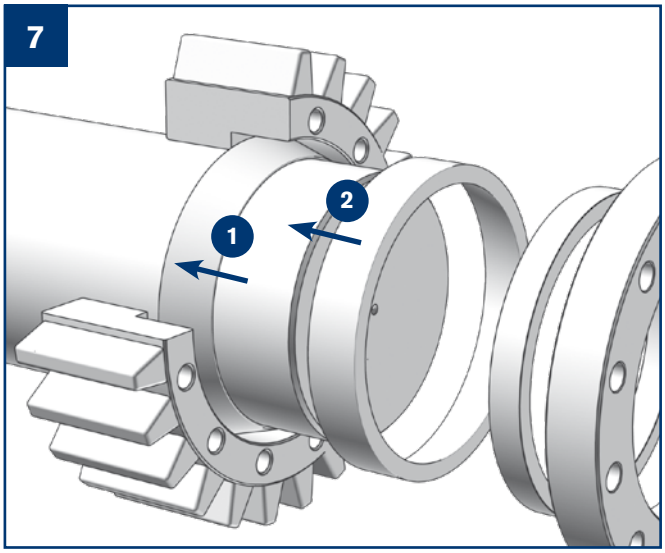
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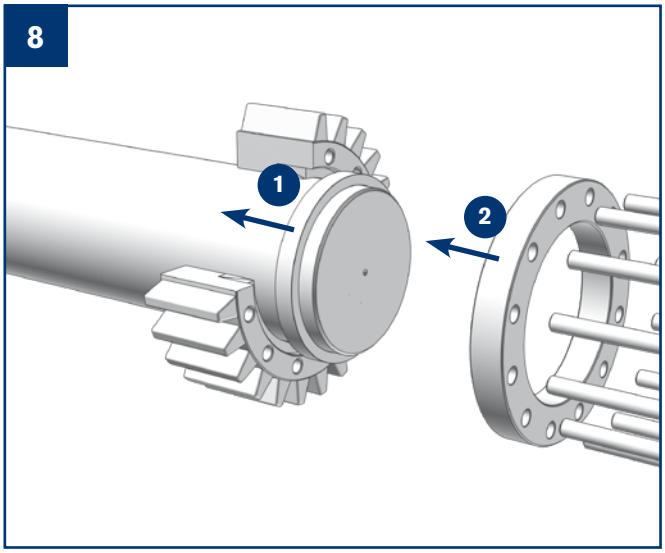
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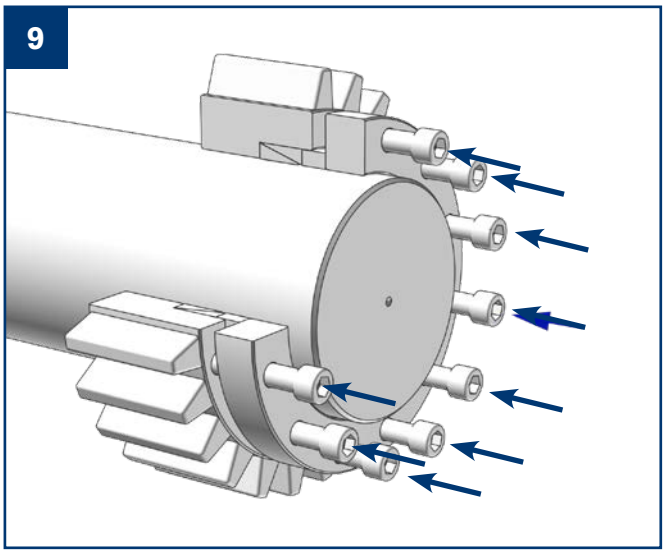
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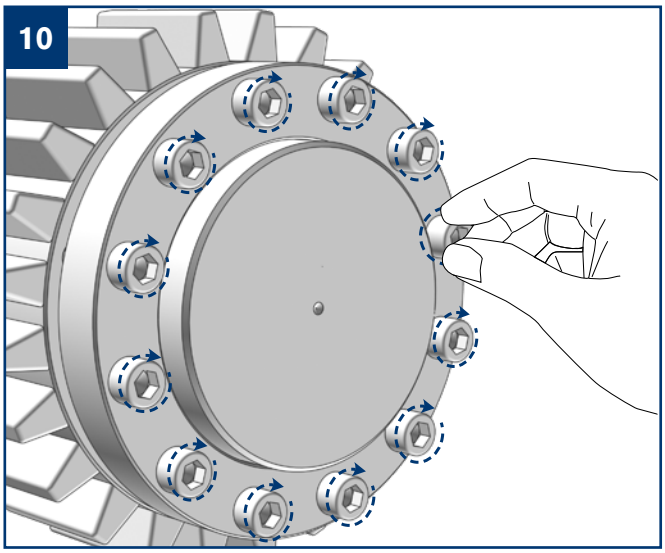
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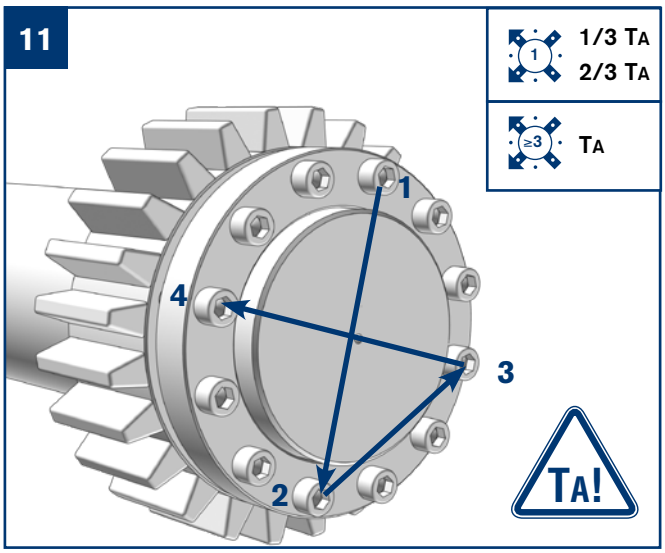
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