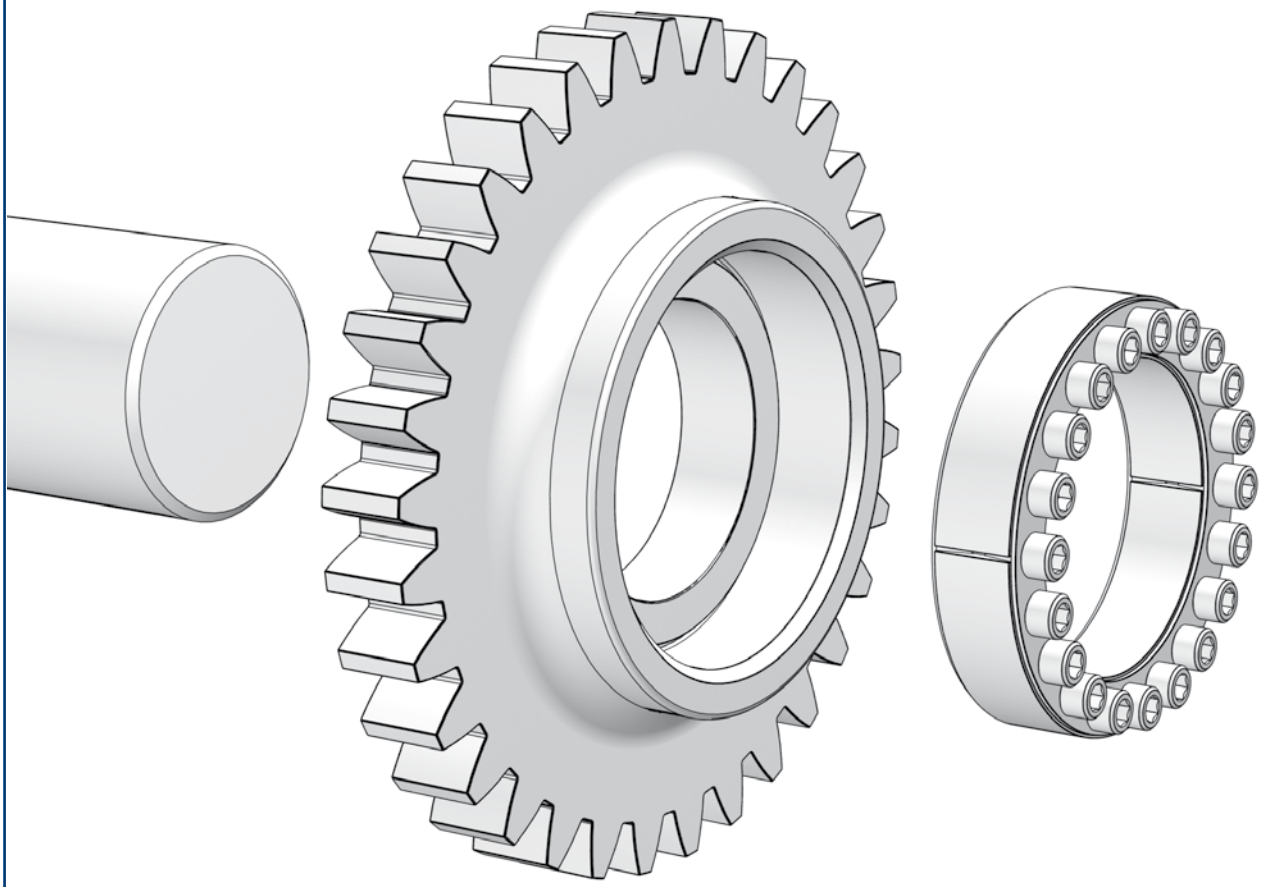
**EN**
08.2019

**Industrievertretung Miebach GmbH**
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# Locking Assemblies
# RINGFEDER® RfN 7012, RfN 7012.2

## Assembly, Disassembly, Re-Assembly





**RfN 7012**



**RfN 7012.2**

including
**RINGFEDER® RfN 7012 for bending loads**
**RINGFEDER® RfN 7012.2 for bending loads**
**RINGFEDER® RfN 7012 stainless steel**

## Safety instructions

Rotating machine parts may injure operators and service staff! Therefore:

- Switch off the drive before assembly work.
- Safeguard the machine against accidental switch-on.
- Mount all covers and protection devices before switching on the machine.
- RINGFEDER® products may only be mounted by specialist staff and for suitable applications.

## Attention

- Please read these instructions through carefully.
- In the event of infringement of these notes all claims of liability will become void.
- RINGFEDER POWER TRANSMISSION reserves the right to technical changes to improve the product.
- RINGFEDER® Locking Assemblies are accepted state of the art.

**If you experience problems or have any questions, our technical and service staff will be happy to assist you. See the reverse of these instructions for the corresponding contact information.**

## Used Lubricants

| Designation |
|---|
| **Shell Omala 220 Gear & Bearing Oil** *or comparable lubricant* |

## Legend



Assembly



Disassembly



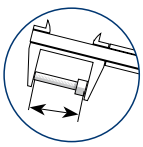
Re-Assembly



Cleaning




Oil hub and shaft lightly, if necessary *(do not use oil containing MoS2)*.



Check screw for deformation and replace, if necessary.




Repeat the described procedure cross-wise the specified number of times.




Repeat the described procedure as many times as specified.



Check for permissible peak-to-valley height.

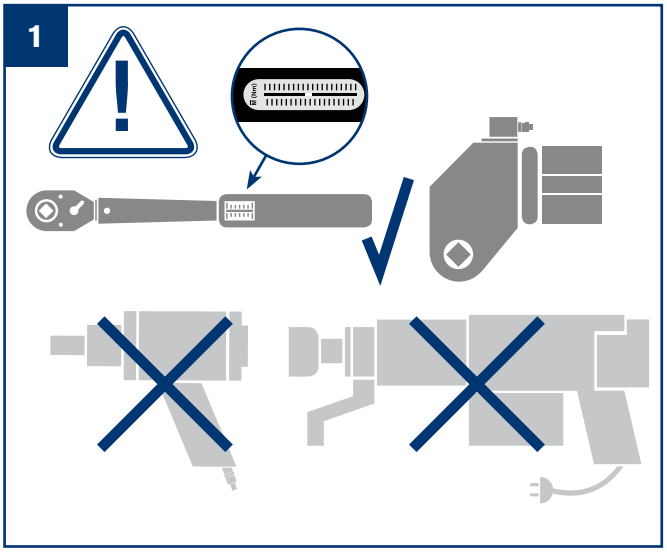


Attention! Absolutely observe!

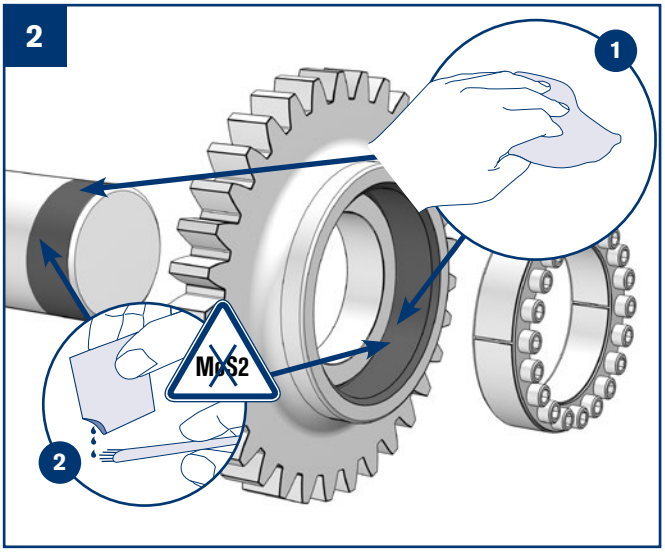



Valid data on the required tightening torque can be found in the Product Paper & Tech Paper "Locking Assemblies" or on our website. Please check whether the machinery manufacturer has provided discrepant tightening torque values.

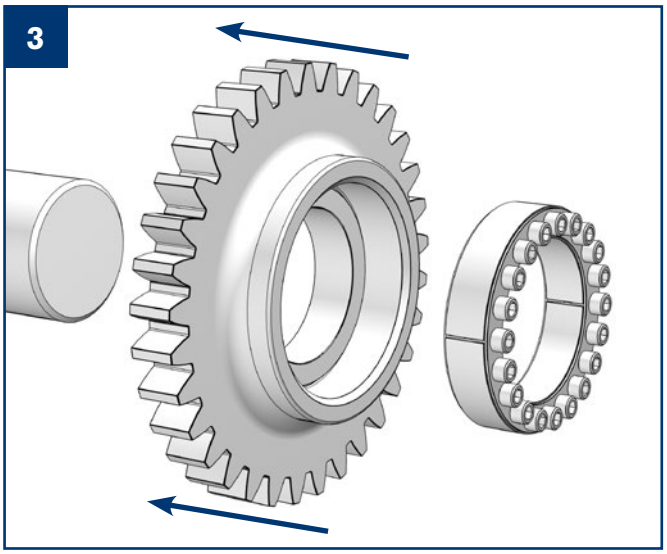
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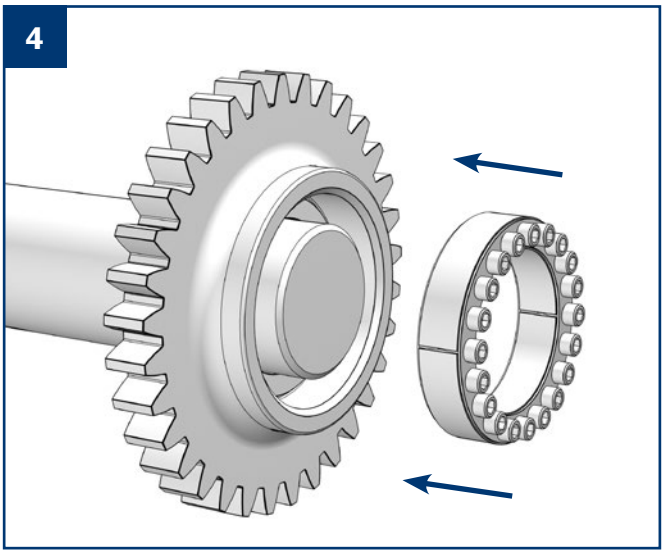
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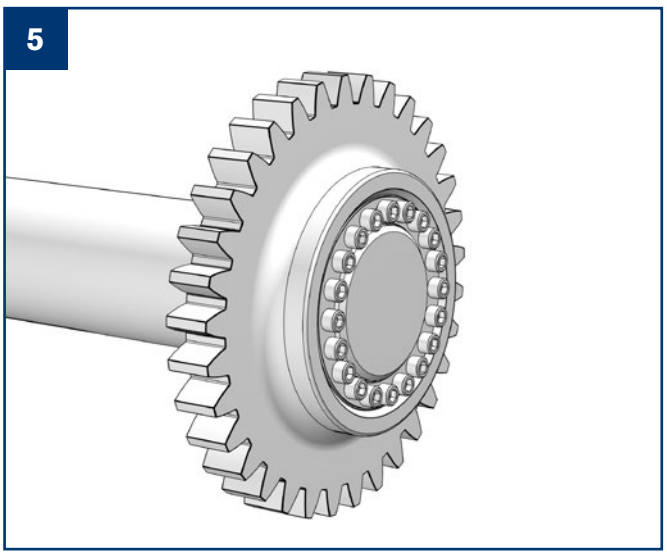

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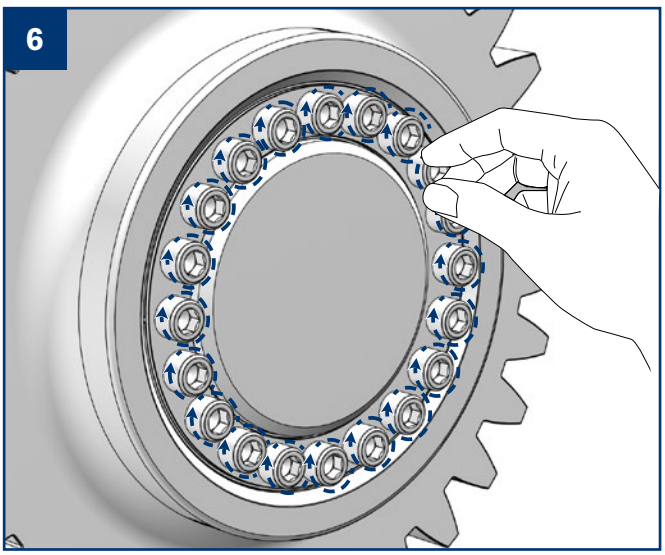
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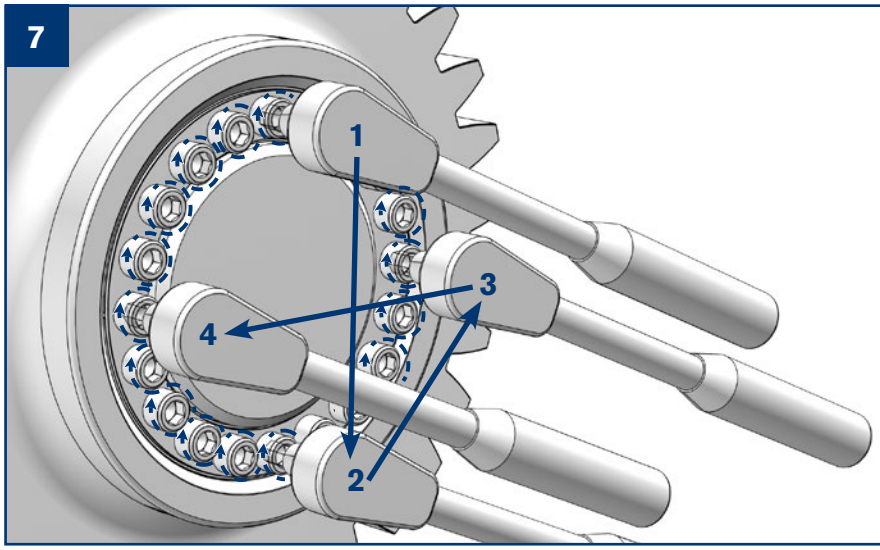
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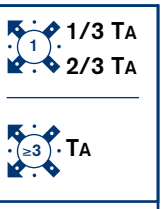


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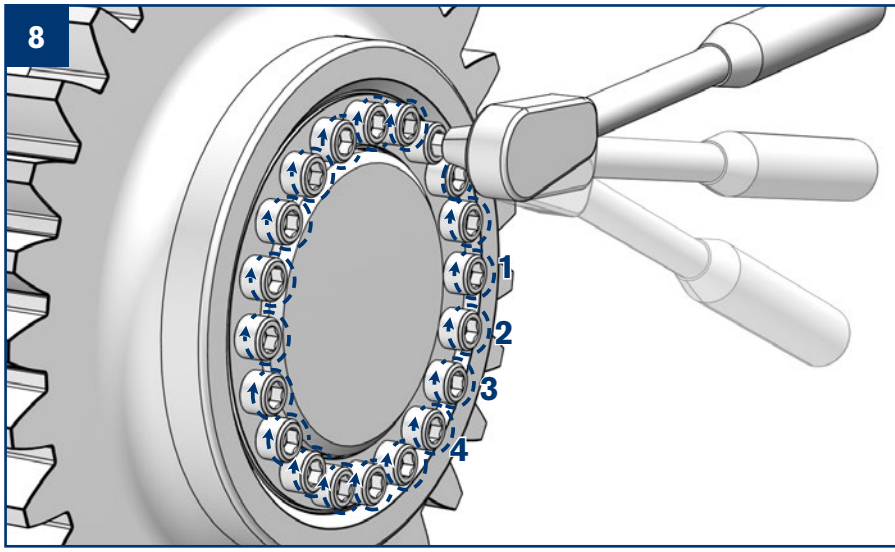









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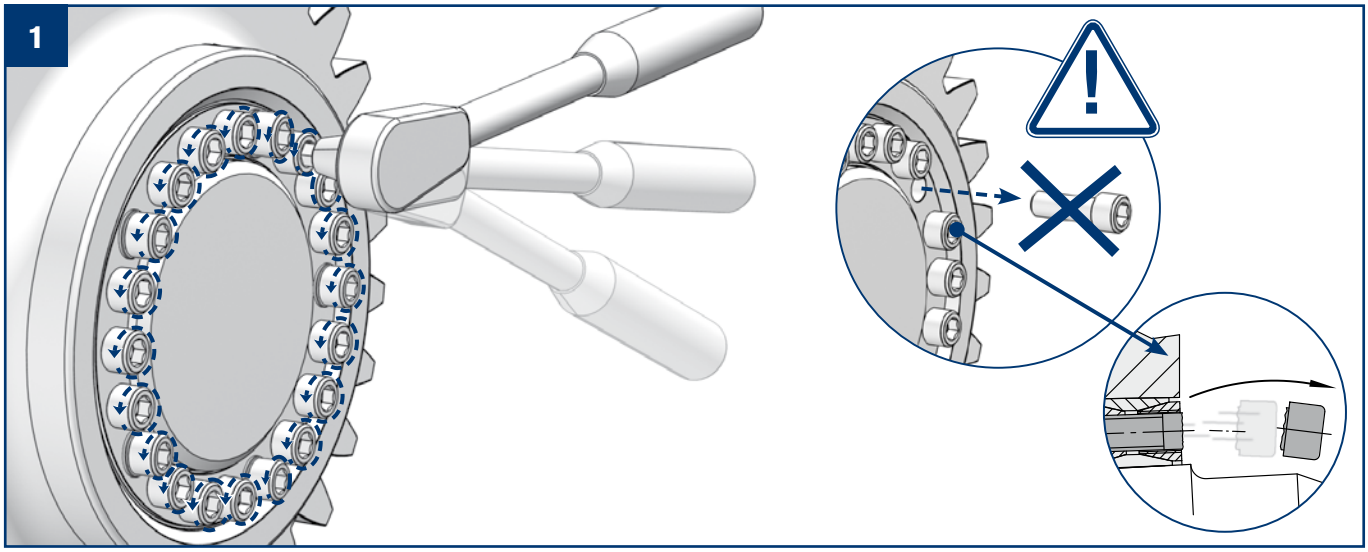




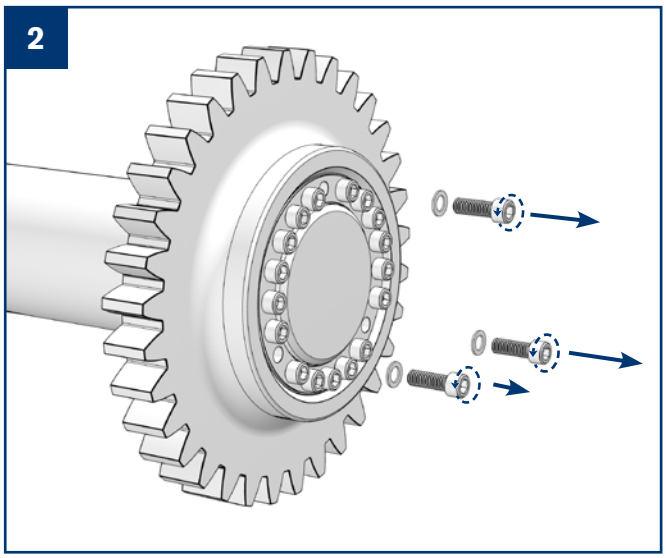




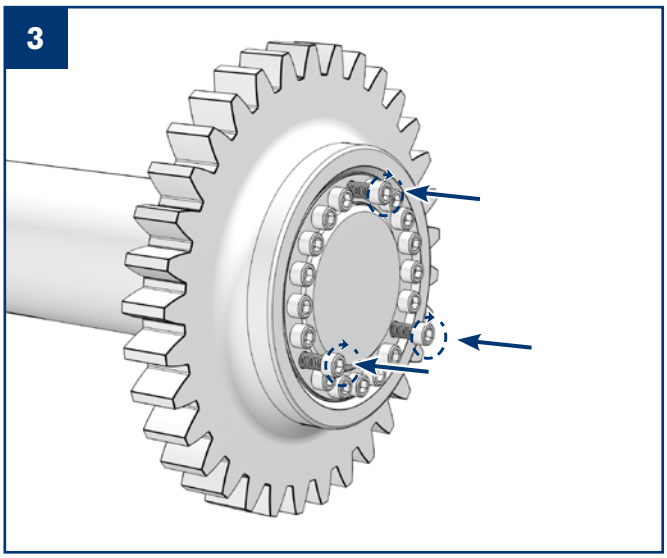
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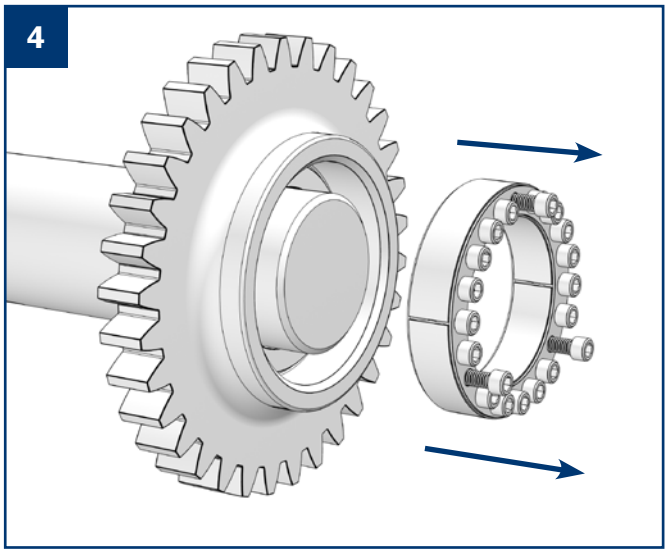
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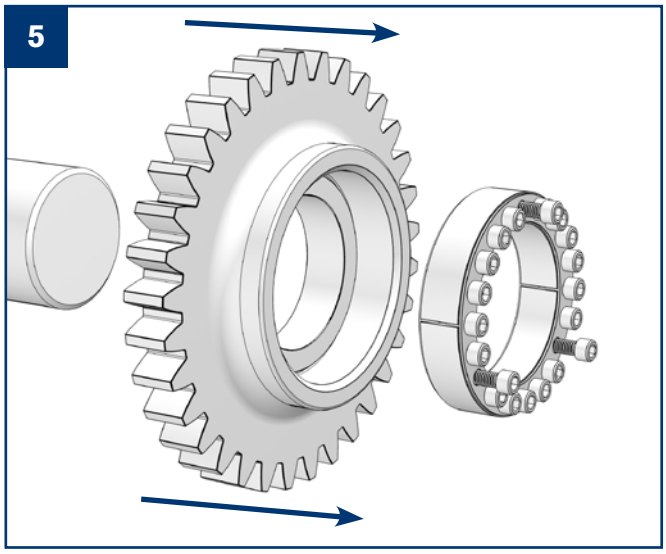
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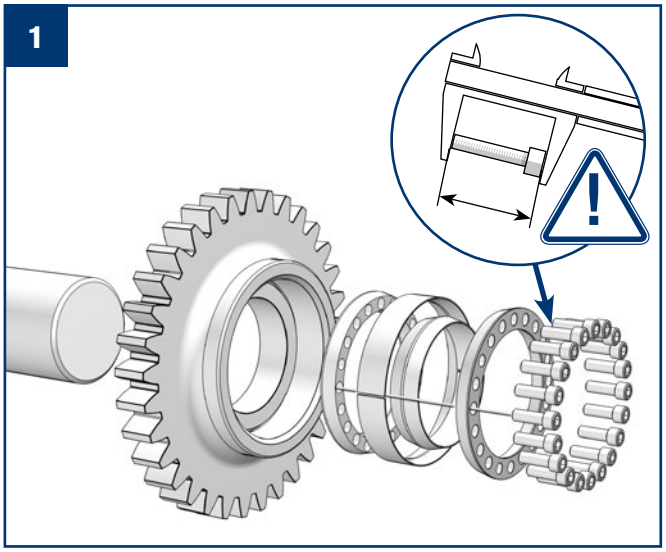
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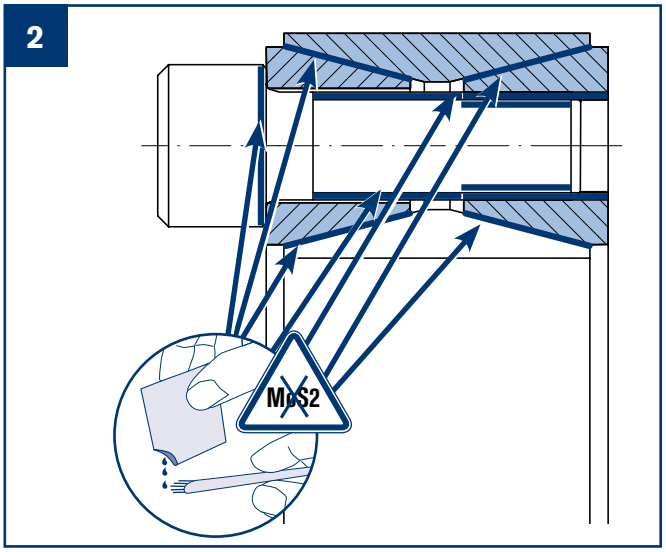
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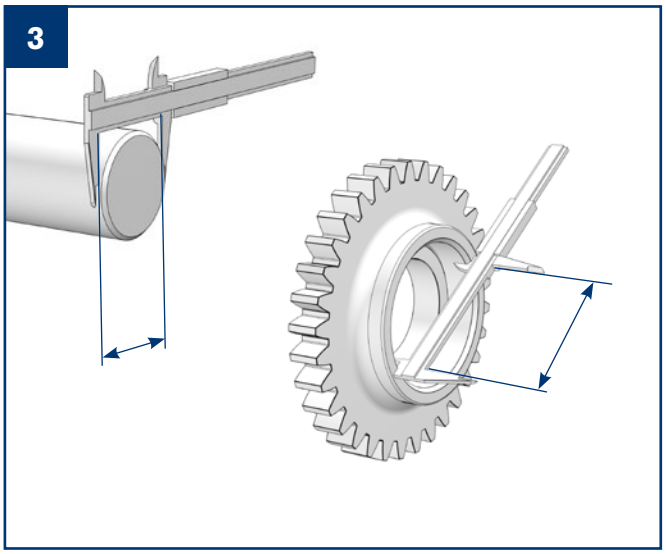
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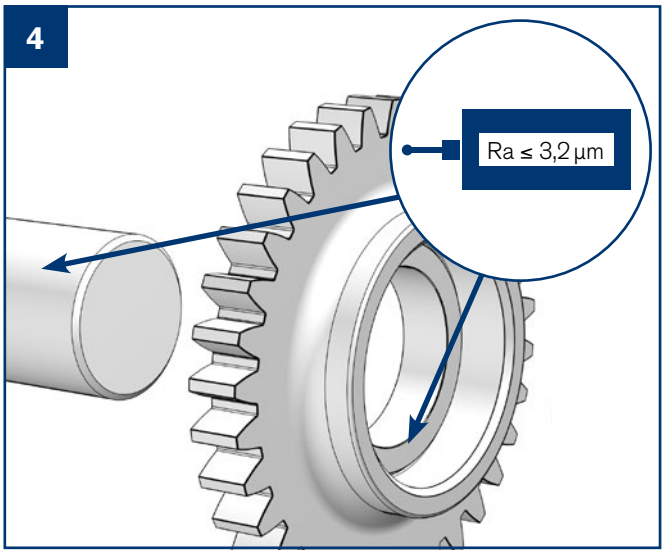
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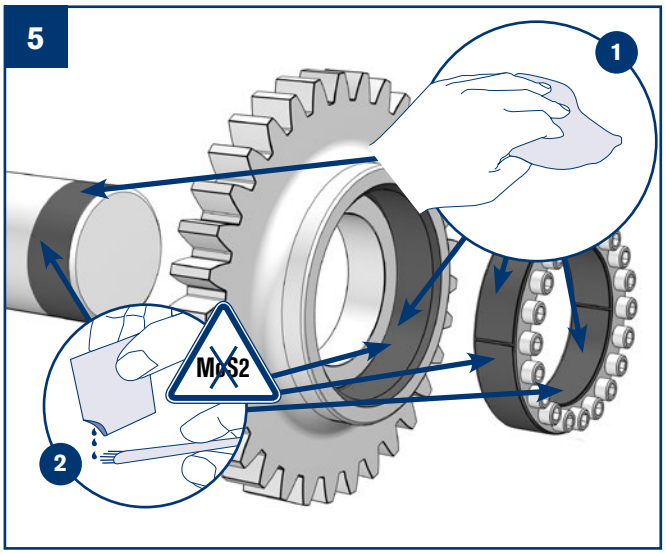

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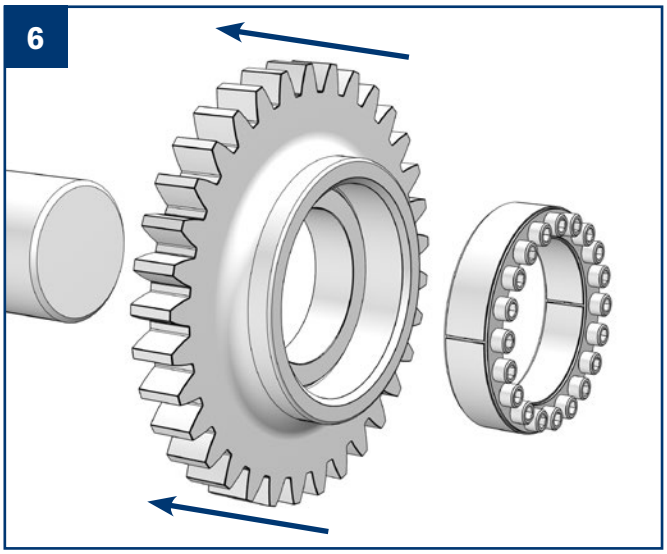
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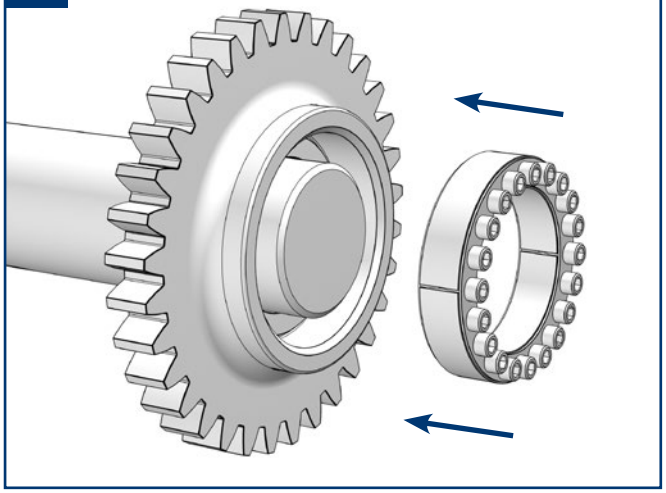

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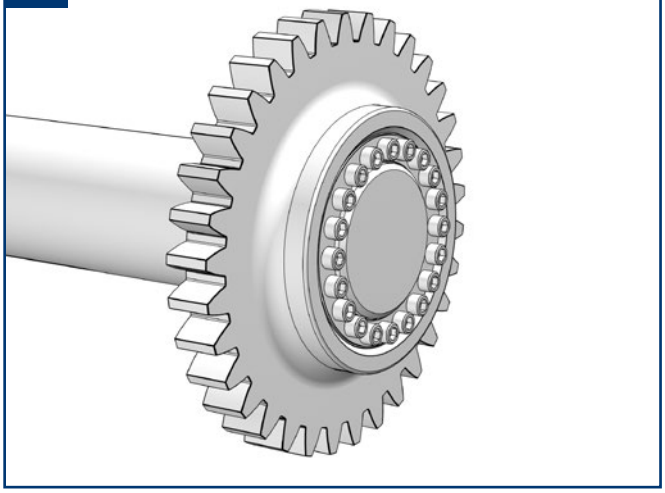

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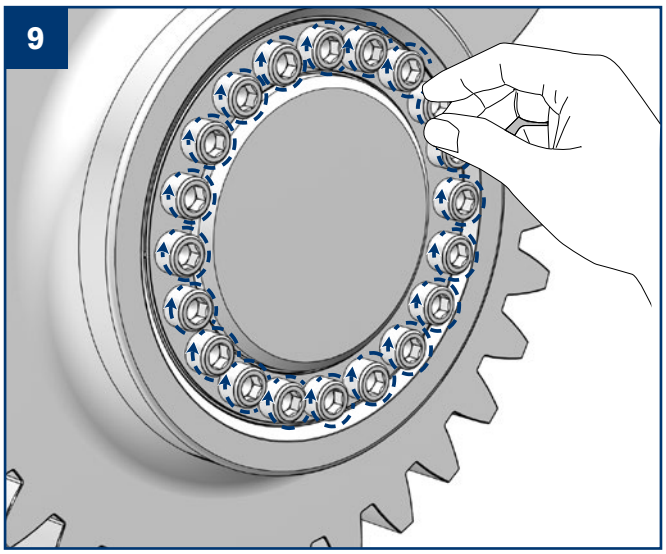
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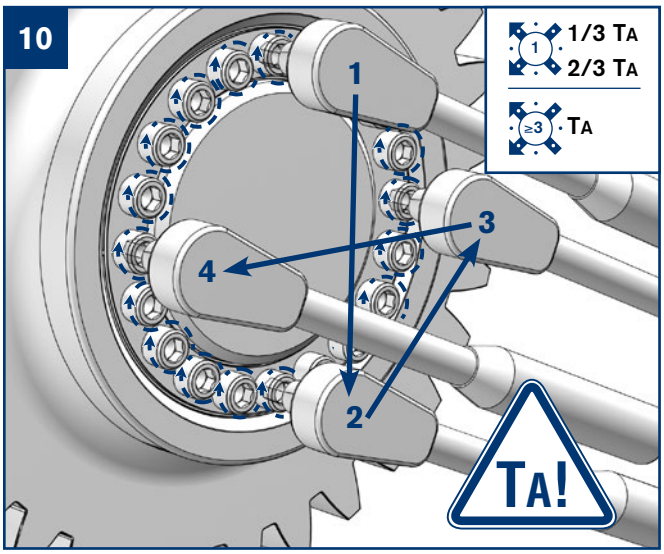
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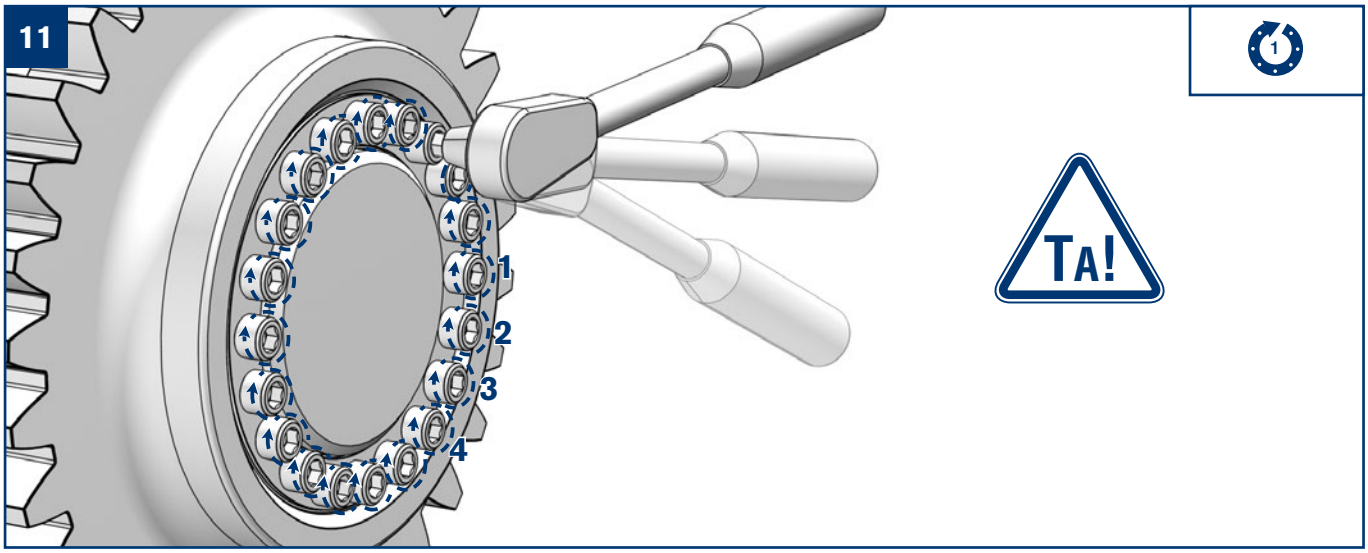
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